

Overview



Electropneumatic positioner SIPART PS2 in the aluminum enclosure



SIPART PS2 electropneumatic positioner in flameproof aluminum enclosure with manometers



SIPART PS2 in stainless steel enclosure with manometers

The SIPART PS2 electropneumatic positioner is used to control the final control element of pneumatic linear or part-turn actuators. The electropneumatic positioner moves the actuator to a valve position corresponding to the setpoint. Additional function inputs can be used to block the valve or to set a safety position. A binary input is present as standard in the basic device for this purpose.

Benefits

SIPART PS2 positioners offer decisive advantages:

- Simple installation and automatic commissioning (self-adjustment of zero and span)
- Simple operation with
 - Local operation (manual operation) and configuration of the device using three buttons and a user-friendly two-line display
 - Parameterization via SIMATIC PDM
- Very high-quality control thanks to an online adaptation procedure
- Negligible air consumption in stationary operation
- "Tight closing" function (ensures maximum positioning pressure on the valve seat)
- "Fail in place" function: Current position is retained on failure of auxiliary electrical power and/or pneumatic failure (does not apply in conjunction with SIL).

 $\underline{\underline{\text{Example:}}} \ \text{For an actuator with a volume of 8 liters, the typical position stability of a SIPART PS2 with "Fail in Place" is 0.3 % per hour.}$

- Numerous functions can be activated by simple configuring (e. g. characteristic curves and limits)
- Extensive diagnostic functions for valve and actuator
- Only one device version for linear and part-turn actuators
- Few moving parts, hence insensitive to vibrations
- External non contacting sensor as option for extreme ambient conditions
- "Intelligent solenoid valve": Partial Stroke Test and solenoid valve function in one device
- Partial Stroke Test e. g. for safety valves
- Full Stroke Test, Multi Step Response Test, Valve Performance Test for performance and maintenance evaluation of the valve
- Can also be operated with purified natural gas, carbon dioxide, nitrogen or noble gases
- SIL (Safety Integrity Level) 2

Application

The SIPART PS2 positioner is used, for example, in the following industries:

- Chemical/petrochemical
- Power stations
- Paper and glass
- · Water, waste water
- Food and pharmaceuticals
- · Offshore plants

The SIPART PS2 positioner can be used with all pneumatic actuators and is available for delivery:

- In various enclosure designs and various materials (polycarbonate, aluminum, and stainless steel)
- For non-hazardous applications
- For hazardous applications in the versions
 - Intrinsic safety type of protection
 - Flameproof enclosure type of protection
 - Non-sparking type of protection
 - Dust protection by enclosure type of protection

and in the versions:

- With 0/4 ... 20 mA control with/without communication through HART signal
- With PROFIBUS PA communication interface
- With FOUNDATION Fieldbus (FF) communications interface

Positioners

SIPART PS2



Technical description

Explosion-proof versions

- Device with protection type "intrinsic safety" for use in Zone 1, 2, 21, 22 or Class I, II, III/Division 1/Groups A-G
- Device with protection type "dust protection with enclosure" for use in Zone 21, 22 or Class II, III/Division 1/Groups E-G
- Device with protection type "non-sparking" for use in Zone 2 or Class I, Division 2, Groups A-D
- Device with protection type "flameproof enclosure" for use in Zone 1 or Class I, Division 1, Groups A-D

Stainless steel enclosure for extreme ambient conditions

The SIPART PS2 is available in a stainless steel enclosure (with no window in the cover) for use in particularly aggressive environments (e.g. offshore operation, chlorine plants etc.). The device functions are the same as for the basic version.

Design

The SIPART PS2 positioner is a digital field device with a highly-integrated microcontroller.

The positioner consists of the following components:

- Enclosure and cover
- PCB with corresponding electronics with or without communication through HART 7
 - or with electronics for communication in accordance with
 - PROFIBUS PA specification, IEC 61158-2; bus-supplied device, or
 - FOUNDATION Fieldbus (FF) specification, IEC 61158-2, bus-supplied device
- · Position detection system
- · Terminal housing with screw terminals
- Pneumatic block with piezoelectric valve precontrol.

The pneumatic block is located in the housing, the pneumatic connections for the inlet air and the positioning pressure on the right-hand side. A pressure gauge block and/or a safety solenoid valve can be connected there as options. The SIPART PS2 positioner is fitted to the linear or part-turn actuator using an appropriate mounting kit. The circuit board container in the casing provides slots for separately ordered boards with the following functions:

Position feedback module

• Position feedback as a two-wire signal 4 to 20 mA

Alarm module (3 outputs, 1 input)

- Signaling of two limits of the travel or angle by binary signals.
 The two limits can be set independently as maximum or minimum values.
- Output of an alarm if the setpoint position of the final control element is not reached in automatic mode or if a device fault occurs
- Second binary input for alarm signals of for triggering safety reactions, e. g. blocking function or safety position.

Limit signaling through slot-type initiators (SIA module)

Two limits can be signaled redundantly as NAMUR signals (EN 60947-5-6) by slot-type initiators. An alarm output is also integrated in the module (see "Alarm Module").

Limit value signal via mechanical contacts (mechanical limit switch module)

Two limits can be signaled redundantly by switching contacts. An alarm output is also integrated in the module (see "Alarm Module").

Valid for all modules described above:

All signals are electrically isolated from one another and from the basic unit. The outputs indicate self-signaling faults. The modules are easy to retrofit.

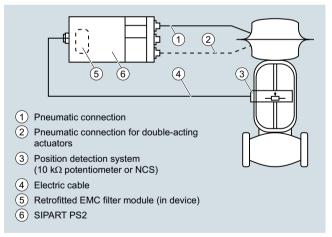
Separate mounting of position detection system and controller unit

The position detection system and controller unit can be connected separately for all casing versions of the SIPART PS2 (except flameproof design). Measurement of the travel or angle is carried out directly on the actuator. The controller unit can then be fitted a certain distance away, e. g. on a mounting pipe or similar, and is connected to the position detection system by an electric cable and to the actuator by one or two pneumatic lines. Such a split design is frequently advantageous if the ambient conditions at the fitting exceed the specified values for the positioner (e. g. strong vibrations).

The following can be used for measuring the travel or angle:

- NCS sensor
- External position detection system C73451-A430-D78
- A commercially available potentiometer (10 kΩ resistance),
 e. g. for higher application temperatures or customer-specific applications

The use of potentiometers is recommended for very small linear actuators with a short valve travel since, on the one hand, the space required by the potentiometer is very small and, on the other, the transmission characteristic is optimum for a small travel.



Separate mounting of position detection system and controller unit

Non contacting sensor (NCS)



NCS for part-turn actuator (6DR4004-.N.10) mounted with mounting console (left) and NCS for linear actuator ≤ 14 mm (0.55 inch) (6DR4004-.N.20) mounted with actuator-specific mounting solution (right)



Technical description



NCS (6DR4004-.N.30) for travels > 14 mm (0.55 inch) mounted using mounting kit for NAMUR linear actuator

The NCS sensor consists of a non-contacting position sensor. All coupling elements are omitted such as coupling wheel and driver pin with part-turn actuators or lever and pick-up bracket with linear actuators for up to 14 mm travel.

This results in:

- Even greater resistance to vibration and shock
- · No wear of sensor
- Problem-free mounting on very small actuators
- · Negligible hysteresis with very small travels.

The sensor does not require an additional power supply, i. e. SIPART PS2 (not for Ex d version) can be operated in a 2-wire system. The NCS (Non Contacting Sensor) consists of a potted sensor housing which must be mounted permanently and a magnet which is mounted on the spindle of linear actuators or on the shaft butt of part-turn actuators. For the version for travels >14 mm (0.55 inch), the magnet and the NCS are premounted on a stainless steel frame and offer the same interface mechanically as the positioner itself, i. e. they can be mounted using the standard mounting kits 6DR4004-8V, -8VK and -8VL.

The installation of a EMC filter module in the positioner (controller unit) is necessary in order to ensure a connection level with EMC according to EC Declaration of Conformity when using external sensors (see "Selection and Ordering Data", "EMC Filter Module").

Function

The SIPART PS2 positioner works in a completely different way to normal positioners.

Mode of operation

Comparison of the setpoint and the actual value takes place electronically in a microcontroller. If the microcontroller detects a deviation, it uses a 5-way switch procedure to control the piezo-electric valves, which regulates the flow of air into and from the chambers of the pneumatic actuator or blows it in the opposite direction.

The microcontroller then outputs an electric control command to the piezoelectric valve in accordance with the size and direction of the deviation (deviation between setpoint and actual values). The piezoelectric valve converts the command into a pneumatic positional increment.

The positioner outputs a continuous signal in the area where there is a large system deviation (fast step zone); in areas of moderate system deviation (slow step zone) it outputs a sequence of pulses. No positioning signals are output in the case of a small system deviation (adaptive or variable deadband).

The linear or rotary motion of the actuator is detected by the mounting kit and transferred to a high-quality potentiometer over a shaft and a non-floating gear transmission.

The angular error of the pick-up in cases where the assembly is mounted on a linear actuator is corrected automatically.

When connected in a 2-wire system, the SIPART PS2 draws its power exclusively from the 4 to 20 mA setpoint signal. The electric power is also connected through the 2-wire bus signal with PROFIBUS operation (SIPART PS2 PA). The same applies for the FOUNDATION Fieldbus version.

Pneumatic block with piezoelectric valve precontrol

The piezoelectric valve can release very short control pulses. This helps achieve a high positioning accuracy. The pilot element is a piezoelectric bending converter which switches the pneumatic main controller unit. The pneumatic block is characterized by an extremely long service life.

Local operation

Local operation is performed using the built-in display and the three buttons. Switching between the operating levels Automatic, Manual, Configuring and Diagnosis is possible at the press of a button.

In manual mode the drive can be adjusted over the entire range without interrupting the circuit.

Operation and monitoring with the SIMATIC PDM configuration software

The configuration software SIMATIC PDM permits simple operation, monitoring, configuration and parameterization of the device. The diagnostic information available can be read via SIMATIC PDM from the device. Communication is carried out via the HART protocol or PROFIBUS PA. For the HART protocol, the device can be accessed both via a HART modem and via a HART-compatible input/output module (remote IO). The corresponding device description files, such as GSD and (Enhanced) EDD are available for both types of communication.

In addition, the SITRANS DTM provides software based on tried and tested EDD technology that can be used to parameterize field devices via a DTM (Device Type Manager) using an FDT frame application (e. g. PACTware). SITRANS DTM and the necessary device-specific enhanced EDD are available for download free of charge. The software provides the relevant communication interfaces for HART and PROFIBUS.

Automatic commissioning

With a simple configuration menu the SIPART PS2 can be quickly adapted to the fitting and adjusted by means of an automatic startup function.

During initialization, the microcontroller determines the zero point, full-scale value, the direction of action and the positioning speed of the fitting. From this data it establishes the minimum pulse time and the deadband, thus optimizing the control.

Low air consumption

A hallmark of the SIPART PS2 is its own extremely low consumption of air. Normal air losses on conventional positioners are very costly. Thanks to the use of modern piezoelectric technology, the SIPART PS2 consumes air only when it is needed, which means that it pays for itself within a very short time.

INSTROST.

Technical description

Comprehensive monitoring functions

The SIPART PS2 has various monitoring functions with which changes on the actuator and valve can be detected and signaled if applicable when a selectable limit has been exceeded. This information may be important for diagnosis of the actuator or valve. The measuring data to be determined and monitored, some of whose limits can be adjusted, include:

- · Travel integral
- Number of changes in direction
- Alarm counter
- · Self-adjusting deadband
- Valve end limit position (e. g. for detection of valve seat wear or deposits)
- Operating hours (also according to temperature and travel ranges) as well as min./max. temperature
- · Operating cycles of piezoelectric valves
- Valve positioning time
- · Actuator leakages

At a glance with the Diagnostics Cockpit

With the Diagnostics Cockpit, the HART variants of the SIPART PS2 provide a straightforward way of getting started with the world of diagnostic capabilities. All relevant information (setpoint, actual value, control deviation, status of the diagnostic system, etc.) of the valve is available at a glance. Additional facts and details are just a few mouse clicks away from the Diagnostics Cockpit.

Status monitoring with 3-stage alarm concept

The intelligent electropneumatic SIPART PS2 positioner is equipped with additional monitoring functions. The status indications derived from these monitoring functions signal active faults of the unit. The severity of these faults are graded using "traffic light signaling", symbolized by a wrench in the colors green, yellow and red (in SIMATIC PDM and Maintenance Station):

- Need for maintenance (green wrench)
- Urgent need for maintenance (yellow wrench)
- Imminent danger of unit failure or general failure (red wrench)

This allows users to put early measures into action before a serious valve or actuator fault occurs which could result in a system shutdown. The fact that a fault indication is signaled, such as the onset of a diaphragm break in the actuator or the progressive sluggishness of a unit, enables the user to ensure system reliability at any time by means of suitable maintenance strategies.

This three-stage alarm hierarchy also allows early detection and signaling of other faults, such as the static friction of a packing box, the wearing of a valve plug/seating, or precipitations or incrustations on the fittings.

These fault indications can be output either line-conducted over the alarm outputs (see above) of the positioner (max. 3), or via communication over the HART or field bus interfaces. In this case, the HART, PROFIBUS and FF versions of SIPART PS2 permit a differentiation of the various fault indications, as well as a trend representation and histogram function of all key process variables with regard to the fittings.

The device display also displays the graded maintenance requirements, complete with identification of the source of the fault.

Maintenance required for valve

The Full Stroke Test, Step Response Test, Multi Step Response Test and Valve Performance Test provide detailed information about the maintenance required of the valve. With the help of HART communication, you receive comprehensive test results and can identify the extent of the maintenance measures. In order to quantify the performance capability of valves, characteristic values such as step response times (T63, T86, user-selectable Txx), dead times, overshoot, hysteresis, errors of measurement, non-linearity, etc., are determined.

Functional safety acc. to SIL2

The positioner is suitable for use on valves that satisfy the special requirements in terms of functional safety up to SIL 2 in accordance with IEC 61508 or IEC 61511. The variants 6DR5.1.-0...-Z C20 are available for this.

These are single-acting positioners for mounting on pneumatic actuators with spring return.

The positioner vents the valve actuator on demand/in the event of a fault and puts the valve in the preset safety position.

This positioner meets the following requirement:

 Functional safety up to SIL 2 in accordance with IEC 61508 or IEC 61511 for safe venting.

SIPART PS 2 as "intelligent solenoid valve"

Open/Close valves, safety fittings in particular, are generally pneumatically controlled over a solenoid valve. If you use SIPART PS2 instead of this type of solenoid valve, the positioner performs two tasks in a single device (without extra wiring)

- Firstly, it switches the fitting off on demand by venting the actuator (functional safety acc. to SIL 2 (see above)
- Secondly, it can perform a Partial Stroke Test at regular intervals (1 365 days), which prevents the blocking of the fitting, e. g. due to corrosion or furring.

As in this case SIPART PS2 is constantly working in normal operation (e. g. 99 % position), it also acts as a permanent test function for the pneumatic output circuit, which is not usually possible when using a solenoid valve.

Solenoid valves on control valves can also not normally be tested during operation. They are therefore not necessary when using SIPART PS 2 with a 4-wire connection system as the venting is carried out on demand by SIPART PS2. This means that on control valves, both the control function and the shut-off function can be carried out by a single device.



Technical description

Configuring

In configuring mode, the SIPART PS2 positioner can be configured to requirements and include the following settings:

- Input current range 0 to 20 mA or 4 to 20 mA
- Rising or falling characteristic curve at the setpoint input
- Positioning speed limit (setpoint ramp)
- Splitrange operation; adjustable start-of-scale and full-scale values
- Response threshold (deadband); self-adjusting or fixed
- Direction of action; rising or falling output pressure with rising setnoint
- Limits (start-of-scale and full-scale values) of positioning range
- Limits (alarms) of the final control element position; minimum and maximum values
- Automatic "tight closing" (with adjustable response threshold)
- The travel can be corrected in accordance with the valve characteristic curve.
- · Function of binary inputs
- Function of alarm output etc.

Configuration of the various SIPART PS2 versions is largely identical.

Technical specifications			
SIPART PS2 (all versions)			
Rated conditions		Outlet air valve (deaerate actua-	
Ambient conditions	For indoor and outdoor use	tor for fail in place version)	4.2 Nm3/h (10.0 HSgpm)
Ambient temperature	In hazardous areas, observe the	- 2 bar (29 psi)- 4 bar (58 psi)	4.3 Nm ³ /h (19.0 USgpm) 7.3 Nm ³ /h (32.2 USgpm)
	maximum permitted ambient tem- perature according to the tem-	- 6 bar (87 psi)	9.8 Nm³/h (43.3 USgpm)
	perature class.	Restrictor ratio	Adjustable up to ∞ : 1
 Permitted ambient temperature for operation²⁾³⁾ 	-30 +80 °C (-22 +176 °F)	Auxiliary power consumption in the controlled state	,
• Altitude	2 000 m above sea level. At altitudes greater than 2 000 m above sea level, use a suitable power supply.	Sound pressure Design	L _{Aeq} < 75 dB L _{Amax} < 80 dB
Relative humidity	0 100 %	Mode of operation	
Degree of protection ¹⁾	IP66 according to IEC/EN 60529/NEMA 4X	Range of stroke (linear actuators)	3 130 mm (0.12 5.12 inch) (angle of positioner shaft
Mounting position	Any; pneumatic connections and exhaust opening not facing up in wet environment	• Angle of rotation range	16 90°) Larger range of stroke on request. 30 100°
Vibration resistance		 Angle of rotation range (part-turn actuators) 	JO 100
Harmonic oscillations (sine-	3.5 mm (0.14"), 2 27 Hz,	Mounting type	
wave) according to EN 60068-2-6/10.2008	3 cycles/axis 98.1 m/s² (321.84 ft/s²), 27 300 Hz, 3 cycles/axis	On linear actuators	Using mounting kit 6DR4004-8V and where necessary with an additional lever arm 6DR4004-8L on
Bumping (half-sine) according to EN 60068-2-27/02.2010	150 m/s² (492 ft/s²), 6 ms, 1000 shocks/axis		actuators according to IEC 60534-6-1 (NAMUR) with ribs, bars or flat face.
Noise (digitally controlled) ac- cording to EN 60068-2- 64/04.2009	10 200 Hz; 1 (m/s²)²/Hz (3.28 (ft/s²)²/Hz) 20 500 Hz; 0.3 (m/s²)²/Hz (0.98 (ft/s²)²/Hz) 4 hours/axis	On part-turn actuators	Using mounting kit 6DR4004-8D or TGX:16300-1556 on actuators with mounting plane according to VDI/VDE 3845 and IEC 60534-6-2.
Recommended continuous duty range of the complete fitting	\leq 30 m/s² (98.4 ft/s²) without resonance sharpness		The actuator-specific mounting console can be ordered sepa-
Climatic class	According to EN 60721-3		rately, see the selection and ordering data.
• Storage	1K5, but -40 +80 °C (1K5, but -40 +176 °F)	Weight, positioner without option modules or accessories	
Transport	2K4, but -40 +80 °C (2K4, but -40 +176 °F)	6DR50 Glass-fiber reinforced enclosure made from polycar-	Approx. 0.9 kg (1.98 lb)
Pneumatic data		bonate	
Auxiliary power (air supply)	Compressed air, carbon dioxide (CO ₂), nitrogen (N), noble gases or cleaned natural gas	6DR51 Aluminum enclosure, narrow CDR50 Obsiglates stack and legales	Approx. 1.3 kg (2.86 lb)
• Pressure ⁴⁾	1.4 7 bar (20.3 101.5 psi)	6DR52 Stainless steel enclosure GDRF2 Aluminum analysis	11 0 7
Air quality to ISO 8573-1	bai (20.0 101.0 poi)		Approx. 1.6 kg (3.53 lb)
Solid particulate size and density	Class 3	 6DR55 Flameproof aluminum enclosure 	Approx. 5.2 kg (11.46 lb)
Pressure dew point	Class 3 (min. 20 K (36 °F) below ambient temperature)	 6DR56 Flameproof stainless steel enclosure 	Approx. 8.4 kg (18.5 lb)
Oil content	Class 3	Material	
Unrestricted flow (DIN 1945)		• Enclosure	
Inlet air valve (ventilate actuator) ⁵⁾		- 6DR50 Polycarbonate	Glass-fiber reinforced polycarbonate (PC)
- 2 bar (29 psi)	4.1 Nm³/h (18.1 USgpm)	- 6DR51 Aluminum, narrow	GD AISi12
- 4 bar (58 psi)	7.1 Nm³/h (31.3 USgpm)	- 6DR52 Stainless steel	Austenitic stainless steel 316 Cb, mat. No. 1.4581
- 6 bar (87 psi)	9.8 Nm³/h (43.1 USgpm)	- 6DR53 Aluminum	GD AISi12
Outlet air valve (deaerate actua-		- 6DR53 Aluminum - 6DR55 Aluminum, flameproof	GK AlSi12
tor for all versions except fail in place) ⁵⁾		- 6DR56 Flameproof stainless	Austenitic stainless steel 316 L,
- 2 bar (29 psi) - 4 bar (58 psi)	8.2 Nm ³ /h (36.1 USgpm) 13.7 Nm ³ /h (60.3 USgpm)	steel enclosure	mat. No. 1.4409
- 4 bar (58 psi) - 6 bar (87 psi)	19.2 Nm³/h (84.5 USgpm)	Pressure gauge block	Aluminum AIMgSi, anodized or stainless steel 316



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Dimensions	See "Dimensional Drawings" on	Explosion protection	
Device versions	page 5/24	Explosion protection according to ATEX/IECEx	
 In polycarbonate enclosure 6DR50 	Single-acting and double-acting	• Intrinsic safety "i"	For enclosure 6DR50/1/2/3-0E; 6DR51/2/3-0F/K
• In aluminum enclosure 6DR51	Single-acting		• II 2 G Ex ia IIC T6/T4 Gb • II 3 G Ex ic IIC T6/T4 Gc
 Im aluminum enclosure 6DR53 and 6DR55 	Single-acting and double-acting		For enclosure 6DR51/2/3-0E/F/K
 In stainless steel enclosure 6DR52 and 6DR56 	Single-acting and double-acting	• Dust protection with "t" analogura	• II 2 D Ex ia IIIC T110°C Db
Gauge		Dust, protection with "t" enclosure	6DR56-0E
Degree of protection			• II 2 D Ex tb IIIC T100°C Db
- Gauge made of plastic	IP31	• For use in Zone 2 "ec"	For enclosure 6DR51/2/3-0F/G/K
- Gauge made of steel	IP44		• II 3 G Ex ec IIC T6/T4 Gc
- Gauge made of stainless steel 316	IP54	• Flameproof enclosure "d"	For enclosure 6DR55/6
Vibration resistance	According to EN 837-1		• II 2 G Ex d IIC T6/T4 Gb
Connections, electrical	, toosiaming to Entropy	Explosion protection in accordance with FM/CSA,	
• Screw terminals	2.5 mm ² AWG30-14	suitable for installations according to NEC 500/NEC 505	
Cable gland		Intrinsic safety "IS"	For enclosure 6DR50/1/2/3-0E/F;
 Without explosion protection as well as with Ex i 	M20x1.5 or ½-14 NPT	,	6DR51/2/3-0K • IS / I, II / 1 / A-D
- With explosion protection Ex d	Ex d certified M20x1.5; ½-14 NPT or M25x1.5		• IS / 1 / (A)Ex / Ex ib / IIC, Gb
Connections, pneumatic	Female thread G1/4 or		For enclosure 6DR51/2/3-0E/F/K
Controller	1/4-18 NPT		• IS / III / 1 / E-G • IS / 21 / (A)Ex / Ex ib / IIIC, Db, T110°C
Controller unit		Dust, protection with	For enclosure 6DR51/2/3-0D/K;
Five-point switch	Self-adjusting	"DIP" enclosure	6DR56-0E
Deadband	oon adjaoting		DIP / II, III / 1 / EFGDIP / 21 / (A)Ex tb / IIIC /
- dEbA = Auto	Self-adjusting		T100°C / Ta=85°C
- dEbA = 0.1 10 %	Can be set as fixed value	• For use in Zone 2 / Div. 2 "NI"	For enclosure 6DR51/2/3-0F/G/K; 6DR50-0F
Analog-to-digital converter			• NI / I / 2 / A-D
• Scan time	10 ms		• NI / 2 / (A)Ex nA / Ex ic / IIC, Gc
 Resolution 	≤ 0,05 %	Flameproof enclosure "XP"	For enclosure 6DR55/6
 Transmission error 	≤ 0,2 %		<u>FM</u>
Temperature influence effect	≤ 0.1 %/10 K (≤ 0.1 %/18 °F)		XP, CL.I, DIV.1, GP.ABCDXP, CL.I, ZN. 1, (A)Ex d IIC
Certificates and approvals	For more of their more of their		CSA
Classification according to pres- sure equipment directive (PED 2014/68/EU)	For gases of fluid group 1, com- plies with requirements of article 4, paragraph 3 (sound engineering practice SEP)		• XP, CL.I, DIV.1, GP.CD • XP, CL.I, ZN. 1, Ex d IIC
CE conformity	You can find the appropriate directives and standards, including the relevant versions, in the EC Decla-	Natural gas as driving medium	For technical specifications using natural gas as driving medium, see operating instructions.
	ration of Conformity on the Internet.	 Max. impact energy 1 Joule for end 6DR50 and 6DR51 or max. 2 Jou 	le for 6DR53.
UL conformity	You can find the appropriate directives and standards, including the relevant versions, in the UL-CER-	 At ≤ -10 °C (≤ 14 °F) the display ref When using position feedback mod The following applies to order suffix 	ule, only T4 is permitted.
	TIFICATE OF COMPLIANCE on the Internet.	-40 +80 °C (-40 +176 °F). 4) The following applies to fail in place	` ' '
		5) With Exid version (6DR5, 5-1) value	as are reduced by approx 20 %

- When using position feedback module, only T4 is permitted.
- $^{3)}$ The following applies to order suffix (order code) -Z M40: -40 ... +80 °C (-40 ... +176 °F).
- $^{4)}\,$ The following applies to fail in place: 3 ... 7 bar (43.5 ... 101.5 psi).
- $^{5)}\,$ With Ex d version (6DR5..5-...) values are reduced by approx. 20 %.



Technical specifications

SIPART PS2 with and without HART

	Basic electronics without Ex protection	Basic electronics with Ex d explosion protection	Basic electronics with "ia"explosion protection	Basic electronics wit explosion protection "ic", "ec", "nA", "t"
Electrical specifications			•	, , ,
Current input I _W				
Rated signal range		0/4	20 mA	
Test voltage		-,	V DC, 1 s	
Binary input BIN1 (terminals 9/10;			g contact; max. contact load	1
electrically connected to the basic device)		< 5	μA at 3 V	
2-wire connection (terminals 6/8) 6DR50 and 6DR53 without HART 6DR51 and 6DR52 with HART				
Current to maintain the auxiliary power supply		≥;	3.6 mA	
Required load voltage U _B (corresponds to Ω at 20mA) • Without HART (6DR50)				
	6.26.\// 2.19.0\	6.26 \/ / .210 (0)	7.9.1/(200.0)	7.9.1// 200.0)
- Typical	$6.36 \text{ V} (= 318 \Omega)$	$6.36 \text{ V} (= 318 \Omega)$	$7.8 \text{ V} (= 390 \Omega)$	$7.8 \text{ V} (= 390 \Omega)$
- max.	6.48 V (= 324 Ω)	$6.48 \text{ V} (= 324 \Omega)$	8.3 V (= 415 Ω)	$8.3 \text{ V} (= 415 \Omega)$
• Without HART (6DR53)	7.0.1// .005.0)			
- Typical	$7.9 \text{ V} (= 395 \Omega)$	-	-	-
- max.	$8.4 \text{ V} (= 420 \Omega)$	-	-	-
With HART (6DR51)	0.01// 000.01	0.01// 000.01		
- Typical	$6.6 \text{ V} (= 330 \Omega)$	$6.6 \text{ V} (= 330 \Omega)$	•	-
- max.	$6.72 \text{ V} (= 336 \Omega)$	$6.72 \text{ V} (= 336 \Omega)$	-	-
With HART (6DR52)		0.41// 400.01	0.41// 400.0)	0.41// 400.01
- Typical	-	$8.4 \text{ V} (= 420 \Omega)$	$8.4 \text{ V} (= 420 \Omega)$	$8.4 \text{ V} (= 420 \Omega)$
- max.	- 1.40 mg A	$8.8 \text{ V} (= 440 \Omega)$	8.8 V (= 440 Ω)	$8.8 \text{ V} (= 440 \Omega)$
Static destruction limit	±40 mA	±40 mA	-	-
Effective internal capacitance C _i			11	":a". 11 aE
Without HART	-	-	11 nF 11 nF	"ic": 11 nF "ic": 11 nF
With HART	-	-	I I IIF	IC. ITHE
Effective internal inductance L _i			207	"ia", 207 uU
Without HART	-	-	207 μH	"ic": 207 μH
With HART	-	-	310 µH	"ic": 310 μH "ic":
For connecting to circuits with the ollowing peak values	1		$U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ $P_i = 1 \text{ W}$	IC: $U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ "ec"/"nA"/"t": $U_n \leq 30 \text{ V}$ $I_n \leq 100 \text{ mA}$
3-/4-wire connection terminals 2/4 and 6/8) SDR52 with HART, explosion-protected SDR53 without HART, not explosion-protected)				
Load voltage at 20 mA	\leq 0.2 V (= 10 Ω)	\leq 0.2 V (= 10 Ω)	≤ 1 V (= 50 Ω)	\leq 1 V (= 50 Ω)
Power supply U _H	18 35 V DC	18 35 V DC	18 30 V DC	18 30 V DC
Current consumption I _H		(U _H -7.5 \	$V)/2.4$ k Ω [mA]	
Effective internal capacitance C _i	-	-	22 nF	"ic": 22 nF
Effective internal inductance L _i	-	-	0.12 mH	"ic": 0,12 mH
or connecting to circuits with the fol- owing peak values			U _i = 30 V DC I _i = 100 mA P _i = 1 W	"ic": $ U_i = 30 \text{ V} $ $ I_j = 100 \text{ mA} $ "ec"/"nA"/"t": $ U_n \leq 30 \text{ V} $ $ I_n \leq 100 \text{ mA} $
Electrical isolation	between U_H and I_W	between U_H and I_W	between U _H and I _W (2 intrinsically safe circuits)	between U_H and I_W
HART communication			,	
IART version			7	
, 11 1 VOI SIOTI			ne software is not included i	



Technical specifications

SIPART PS2 with PROFIBUS PA/with FOUNDATION Fieldbus

	Basic electronics	Basic electronics	Basic electronics with	Basic electronics with
	without Ex protection	with Ex d explosion protection	"ia"explosion protection	explosion protection "ic", "ec", "nA", "t"
Electrical specifications				
Power supply, bus circuit		Bus-s	supplied	
Bus voltage	9 32 V	9 32 V	9 24 V	9 32 V
For connecting to circuits with the following peak values				
Bus connection with FISCO supply unit			$U_i = 17.5 \text{ V}$ $I_i = 380 \text{ mA}$ $P_i = 5.32 \text{ W}$	"ic": $ U_i = 17.5 \text{ V} $ $ I_i = 570 \text{ mA} $ "ec"/"nA"/"t": $ U_n \le 32 \text{ V} $
Bus connection with barrier			$U_i = 24 \text{ V}$ $I_i = 250 \text{ mA}$ $P_i = 1.2 \text{ W}$	"ic": $U_i = 32 \text{ V}$ "ec"/"nA"/"t": $U_n \le 32 \text{ V}$
Effective internal capacitance C _i	-	-	Negligibly	Negligibly
Effective internal inductance L _i	-	-	8 μH	"ic": 8 µH
Current consumption		11.5 m	A ± 10 %	
Additional error signal		0	mA	
Safety shutdown can be activated with "jumper" (terminals 81/82)		electrically isolated from	bus circuit and binary input	
• Input resistance		> 2	20 kΩ	
 Signal state "0" (shutdown active) 		0 4.5 V o	r unconnected	
• Signal state "1" (shutdown not active)		13 .	30 V	
For connecting to power supply with the following peak values			$U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ $P_i = 1 \text{ W}$	"ec"/"nA": $U_n \le 30 \text{ V}$ $I_n \le 100 \text{ mA}$
				"ic": U _i = 30 V I _i = 100 mA
Effective Internal capacitance and inductance	-	-	Negligibly	Negligibly
Binary input BE1 for PROFIBUS (terminals 9/10); electrically connected to the bus circuit)	Suita		on to switching contact. ot; max. contact load < 5 μΑ	at 3 V
Electrical isolation				
 For basic device without Ex protection and for basic device with Ex d 	Electrical isolation between		nput for safety shutdown, as modules	s well as the outputs of the
• For basic device Ex "ia"	The basic device and		down, as well as the output nsically safe circuits.	s of the option modules,
• For basic device Ex "ic", "nA", "t"	Electrical		evice and the input for safety s of the option modules	y shutdown,
Test voltage		840 V	'DC, 1 s	
PROFIBUS PA communication				
Communication	slave E	function; layer 7 (protocol N 50170 standard with the	ansmission technology acc layer) according to PROFIB extended PROFIBUS functi ble, feedbacks and status a	BUS DP, ons
C2 connections	Four connections to maste		utomatic connection setup 6 ation	60 s after break in communi-
Device profile	PF	ROFIBUS PA profile B, vers	ion 3.02, more than 150 obj	ects
Response time to master message		Typica	ally 10 ms	
Device address		126 (whe	n delivered)	
PC parameterization software	SIMATIC PDM; supp	oorts all device objects. The	e software is not included in	the scope of delivery.



	Basic electronics without Ex protection	Basic electronics with Ex d explosion protection	Basic electronics with "ia"explosion protection	Basic electronics with explosion protection "ic", "ec", "nA", "t"				
FOUNDATION Fieldbus communication								
Communications group and class	According to	technical specification of t	ne Fieldbus Foundation for H	I1 communication				
Function blocks/Functions		Group 3, Class 31PS (Publisher Subscriber) 1 Resource Block (RB2) 1 Analog Output Function Block (AO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve) Link Active Schedular (LAS)-Funktion						
Execution times of the blocks		AO: 30 ms PID: 40 ms						
Physical layer profile		1	23, 511					
FF registration		Tested	with ITK 6.0					
Device address		22 (wh	en delivered)					



Technical specifications

Option modules

	Without Ex protection/ with Ex protection Ex d	With explosion protection "ia"	With explosion protection "ic", "ec", "nA", "t"
Alarm module	6DR4004-8A	6DR4004-6A	6DR4004-6A
3 binary output circuits		Alarm output A1: Terminals 41 and	1 42
		Alarm output A2: Terminals 51 and	
		Alarm output: Terminals 31 and 32	
Power supply U _H	≤ 35 V	-	-
Signal state			
- High (not activated)	Conductive, R = 1 k Ω , +3/-1 % *)	≥ 2.1 mA	≥ 2.1 mA
- Low *) (activated)	Blocked, I _R < 60 μA	≤ 1.2 mA	≤ 1.2 mA
*) Low is also the status when the basic device is faulty or is without additional electrical power supply.	*) When used in the flameproof enclo- sure the current consumption must be limited to 10 mA per output.	Switching threshold with supply to EN 60947-5-6: $U_H = 8.2 \text{ V}, R_i = 1 \text{ k}\Omega$	Switching threshold with supply the EN 60947-5-6: $U_H = 8.2 \text{ V}, R_i = 1 \text{ k}\Omega$
• For connecting to circuits with the	-	U _i = 15 V	"ic":
following peak values		$I_i = 25 \text{ mA}$	U _i = 15 V
		$P_i = 64 \text{ mW}$	$I_i = 25 \text{ mA}$
			"ec"/"nA"/"t": U _n ≤ 15 V
Effective internal capacitance Ci	-	5.2 nF	5.2 nF
Effective internal inductance Li	-	Negligibly	Negligibly
binary output circuit	Binary input BE	E2: Terminals 11 and 12, terminals 21	and 22 (bridge)
• Electrically connected to the basic device			
- Signal state 0		Floating contact, open	
- Signal state 1		Floating contact, closed	
- Contact load		3 V, 5 μA	
Electrically isolated from the basic		3 ν, 3 μΑ	
device			
- Signal state 0		≤ 4.5 V or open	
- Signal state 1		≥ 13 V	
- Natural resistance		≥ 25 kΩ	
Static destruction limit	± 35 V	-	-
For connecting to circuits with the following peak values		U _i = 25.2 V	"ic": U _i = 25.2 V "ec"/"nA"/"t": U _n ≤ 25.5 V
Effective internal capacitance C _i	_	Negligibly	Negligibly
Effective internal inductance L _i		Negligibly	Negligibly
Electrical isolation	The 3 outputs, the input B	E2 and the basic device are electrica	* * .
est voltage	The o outputs, the input b	840 V DC, 1 s	iny loolated from each other
Position feedback module	6DR4004-8J	6DR4004-6J	6DR4004-6J
OC output for position feedback			05114004 00
current output: Terminals 61 and 62		2-wire connection	
Rated signal range		4 20 mA, short-circuit proof	
otal operating range		3.6 20.5 mA	
Power supply U _H	+12 +35 V	+12 +30 V	+12 +30 V
External loads R _B [kΩ]		\leq (U _H [V] – 12 V)/I [mA]	
Transmission error		≤ 0,3 %	
emperature influence effect		≤ 0.1 %/10 K (≤ 0.1 %/18 °F)	
Resolution		≤ 0,1 %	
Residual ripple		≤ 1 %	
For connecting to circuits with the following peak values	•	$\begin{array}{l} U_i = 30 \text{ V} \\ I_i = 100 \text{ mA} \\ P_i = 1 \text{ W} \end{array}$	"ic": U _i = 30 V, I _i = 100 mA
			"ec"/"nA"/"t": $U_n \le 30 \text{ V}, I_n \le 100 \text{ mA}$ $P_n \le 1 \text{ W}$
Effective internal capacitance Ci	-	11 nF	11 nF
Effective internal inductance Li	-	Negligibly	Negligibly
Electrical isolation	Flectrically isolated fro	m the alarm option and safely isolate	* * .
Test voltage	Lioundary located no	840 V DC, 1 s	
iour rollago		0-10 V DO, 1 3	



SIA module 6DR4004-8G 6DR4004-6G 6DR4004-6G Limit transmitter with slot-type initiators and alarm output	
2 slot-type initiators • Binary output (limit transmitter) A1: Terminals 41 and 42	
 Binary output (limit transmitter) A2: Terminals 51 and 52 	
• Connection 2-wire system to EN 60947-5-6 (NAMUR), for switching amplifier to be connected	d on load side
• Signal state High (not activated) > 2.1 mA	
• Signal state Low (activated) < 1.2 mA	
• 2 slot-type initiators Type SJ2-SN	
• Function NC (normally closed)	
Effective internal capacitance C _i - 161 nF 161 nF	
Effective internal inductance L _i - 120 μH 120 μH	
1 alarm output Binary output: Terminals 31 and 32	
\bullet Connection On switching amplifier according to EN 60947-5-6: (NAMUR), $U_H = 8.2$ V, R_i	$_{\rm i}$ = 1 k Ω).
• Signal state High (not activated) R = 1.1 k Ω > 2.1 mA	
• Signal state Low (activated) R = 10 k Ω < 1.2 mA < 1.2 mA	
\bullet Power supply U $_{H}$ $$U_{H} \le 35 \ V \ DC$$ - $$I \le 20 \ mA$$	
Effective internal capacitance C _i - 5.2 nF 5.2 nF	
Effective internal inductance L _i - Negligibly Negligibly	
Electrical isolation The 3 outputs are electrically isolated from the basic device.	
Test voltage 840 V DC, 1 s	



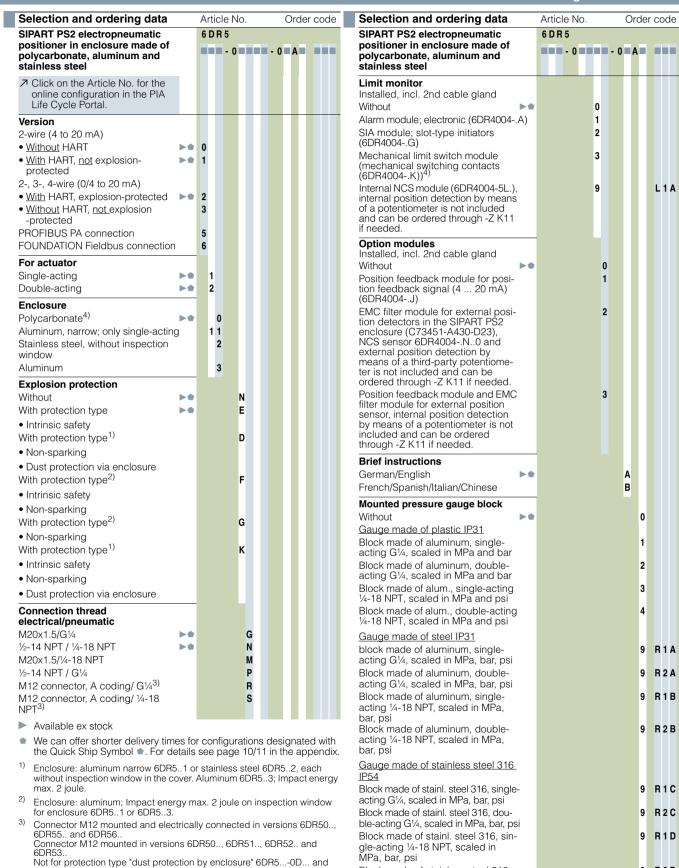
			reclinical specifications					
	Without Ex protection	With explosion protection "ia"	With explosion protection "ic", "t"					
Mechanical limit switch module	6DR4004-8K	6DR4004-6K	6DR4004-6K					
Limit transmitter with mechanical switching contacts								
2 limit value contacts		 Binary output A1: Terminals 41 and 4 Binary output A2: Terminals 51 and 5 						
 Max. switching current AC/DC 	4 A	-	-					
Connecting to circuits with the following peak values		$U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ $P_i = 750 \text{ mW}$	"ic": $U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ "t": $U_n = 30 \text{ V}$ $I_n = 100 \text{ mA}$					
Effective internal capacitance C _i	-	Negligibly	Negligibly					
Effective internal inductance Li	-	Negligibly	Negligibly					
 Max. switching voltage AC/DC 	250 V/24 V	30 V DC	30 V DC					
1 alarm output		Binary output: Terminals 31 and 32						
Connection	$U_{H} = 8.2 \text{ V}$	ling to EN 60947-5-6: (NAMUR), ', R _i = 1 kΩ).						
 Signal state High (not activated) 	$R = 1.1 \text{ k}\Omega$	> 2.1 mA	> 2.1 mA					
 Signal state Low (activated) 	$R = 10 \text{ k}\Omega$	< 1.2 mA	< 1.2 mA					
Auxiliary power	$U_H \le 35 \text{ V DC}$ I $\le 20 \text{ mA}$	-	-					
Connecting to circuits with the following peak values	-	U _i = 15 V I _i = 25 mA P _i = 64 mW	"ic": $U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$ "t": $U_n = 15 \text{ V}$ $I_n = 25 \text{ mA}$					
Effective internal capacitance Ci	_	5.2 nF	5.2 nF					
Effective internal inductance Li	_	Negligibly	Negligibly					
Electrical isolation	The 3 outr	outs are electrically isolated from the b	0 0 7					
Test voltage	0 044	3 150 V DC, 2 s	240.0					
Rated conditions altitude	Max. 2 000 m NN At altitudes over 2 000 m NN, use a suitable power supply	-						
	Without Ex protection	With explosion protection "ia", "ic"	With explosion protection "ec", "t", "nA"					
EMC filter module	measurement, e.g. NCS module typ 6DR4004-1ES.	80-D23 is required for connecting an e the 6DR4004 or an external potentiome ction, other types of potentiometer wit	eter type C73451-A430-D78 or					
Resistance of external potentiometer		10 kΩ						
Peak values when powered by the base unit with PA (6DR55) or with FF communication (6DR56)	$U_{\text{max}} = 5 \text{ V}$	$\begin{array}{l} U_{o}=5 \text{ V} \\ I_{o}=75 \text{ mA statisch} \\ I_{o}=160 \text{ mA kurzfristig} \\ P_{o}=120 \text{ mW} \\ C_{o}=1 \mu\text{F} \\ L_{o}=1 \text{ mH} \end{array}$	$U_{\text{max}} = 5 \text{ V}$					
Peak values when suppled by other basic devices (6DR50/1/2/3)	U _{max} = 5 V	$U_{o} = 5 \text{ V}$ $I_{o} = 100 \text{ mA}$ $P_{o} = 33 \text{ mW}$ $C_{o} = 1 \mu\text{F}$ $L_{o} = 1 \text{ mH}$	U _{max} = 5 V					
Electrical isolation	E	lectrically connected to the basic dev	ice					



	Without Ex protection	With explosion protection "ia"	With explosion protection "ic", "ec", "nA"				
NCS sensor							
Position range							
• Linear actuator 6DR4004N.20		3 14 mm (0.12 0.55")					
• Linear actuator 6DR4004N.30	10 130 m	m (0.39 5.12"); up to 200 mm (7.87	") on request				
Part-turn actuator		30° 100°					
Linearity for NCS sensor and for internal NCS module 6DR4004-5L/-5LE (after correction by means of positioner)		± 1 %					
Hysteresis for NCS sensor and for internal NCS module 6DR4004-5L/-5LE							
Temperature influence (range: rotation angle 120° or stroke 14 mm)		K (\leq 0.1 %/18 °F) for -20 +90 °C (- $^{\prime}$ 0 K (\leq 0.2 %/18 °F) for -4020 °C (-					
Climatic class		According to EN 60721-3					
• Storage	1K5,	but -40 +90 °C (1K5, but -40 +1	94 °F)				
 Transport 	2K4, but -40 +90 °C (2K4, but -40 +194 °F)						
Vibration resistance							
 Harmonic oscillations (sine) according to IEC 60068-2-6 		kis les/axis					
 Bumping according to IEC 60068-2-29 	300	/axis					
Degree of protection of enclosure	IP68 acco	ncl. Type 4X					
Connecting to circuits with the following peak values		U _i = 5 V					
Effective internal capacitance Ci	-	180 nF	180 nF				
Effective internal inductance Li	-	922 µH	922 µH				
Explosion protection according to ATEX/IECEx	otection according to - Intrinsic safety "ia": II 2 G Ex ia IIC T6/T4 Gb		Intrinsic safety "ic": II 3 G Ex ic IIC T6/T4 Gc Non-sparking "ec": II 3 G Ex ec IIC T6/T4 Gc				
Explosion protection according to FM		Intrinsic safety "ia": IS, Class I, Divison 1, ABCD IS, Class I, Zone 1, AEx ib, IIC	Non-sparking, "ec"/"nA": NI, Class I, Divison 2, ABCD NI, Class I, Zone 2, AEx ec, IIC				
Permissible ambient temperature • ATEX/IECEx		T4: -40 +90 °C	C (-40 +194 °F)				
, . <u></u>		T6: -40 +70 °C	C (-40 +158 °F)				
• FM/CSA	-		C (-40 +185 °F) C (-40 +158 °F)				



Selection and Ordering data SIPART PS2



Block made of stainless steel 316,

double-acting 1/4-18 NPT, scaled in

4) Not for protection type "non-sparking"

MPa, bar, psi

R2D



Selection and Ordering data SIPART PS2

Selection and ordering data	Article No. Order code
SIPART PS2 electropneumatic positioner in enclosure made of	6 D R 5
polycarbonate, aluminum and stainless steel	- 0 - A 0 - A 0 - A 0 - A
Further designs	Order code
Add "-Z" to Article No. and specify Order Code.	
TAG plate made of stainless steel, 3-line Text line 1: Plain text from Y17	A20
Text line 2: Plain text from Y15 Text line 3: Plain text from Y16	
Version with stainless steel sound absorbers	A40
Standard with stainless steel enclosure	
Functional safety (SIL 2) only for 6DR5.1. (single-acting position-	C20
ers) Device suitable for use according to IEC 61508 and IEC 61511	
M12 connector For the following option modules:	
Position feedback module	D53
• External position detection system	D54
Alarm module	D55
• SIA module	D56
Can only be ordered in connection with optional module	
Fail in Place Holding function on failure of auxiliary electrical power and/or pneumatic failure	F01
Optimized control behavior for small drives ¹⁾	K10
Additional position detection by means of a potentiometer	K11
Pneumatic terminal strip made of stainless steel 316	K18
OPOS adapter with interface VDI/VDE 3847 Blanketing, only for single-acting, not for flameproof enclosures	K20
Permitted ambient temperature during operation -40 80 °C (-40 +176 °F) for 6DR5.11, 6DR52, 6DR53 (without inspec- tion window)	M40
Marine approval	
GL (Germanischer Lloyd)	S10
LR (Lloyds Register)	S11
BV (Bureau Veritas)	S12
DNV (Det Norske Veritas)	S13
ABS (American Bureau of Shipping)	S14
KR of shipping (Korean Register of Shipping)	S15

Selection and ordering data	Article No. Order code
SIPART PS2 electropneumatic positioner in enclosure made of polycarbonate, aluminum and stainless steel	6 DR 5
Measuring point description Max. 16 characters for HART, max. 32 characters for PROFIBUS PA, FOUNDATION Fieldbus and 4 20 mA, specify in plain text: Y15:	Y15
Measuring point text Max. 24 characters for HART, max. 32 characters for PROFIBUS PA, FOUNDATION Fieldbus and 4 20 mA, specify in plain text: Y16:	Y16
Measuring point number (TAG No.) Max. 32 characters, specify in plain text: Y17:	Y17
Preset bus address Specify in plain text: Y25: (only for 6DR55 and 6DR56)	Y25
Customer-specific parameter set- ting Specify in plain text: Y30:	Y30

[►] Available ex stock

 $^{^{1)}\,}$ Not for following options: 6DR53..; 6DR5..1 and 6DR5..2; C20.



Selection and ordering data SIPART PS2 for flameproof enclosure

		_						_	_				- 1
Selection and ordering data			_	cle No.				O	rde	r	CO	de	
SIPART PS2 electropneumatic positioner, in flameproof alumi-				R 5									
num enclosure, without cable				5 - 0 E			- 0		A				
gland								П					
Click on the Article No. for the online configuration in the PIA													
Life Cycle Portal.													
Version					H	ı		П					i
2-wire (4 to 20 mA)													
Without HART		0											
• With HART		1											
2-, 3-, 4-wire (0/4 to 20 mA) • With HART	> •	2											
Without HART		3											
PROFIBUS PA connection		5											
FOUNDATION Fieldbus connection		6											
For actuator													
Single-acting	▶₩		1										
Double-acting	▶₩		2										
Connection thread													
electrical/pneumatic M20 x 1.5 / G1/4					_								
1/2-14 NPT / 1/4-18 NPT				,									
M20 x 1.5 / 1/4-18 NPT	_			N									
½-14 NPT / G¼				F	•								
M25x1.5 / G1/4				C	Ĵ								
Limit monitor													
Built-in Without	-				0								
Alarm module; electronic					1								
(6DR4004-8A)													
Internal NCS module (6DR4004-5L.), internal position detection by means					9						L 1	Α	
of a potentiometer is not included													
and can be ordered through -Z K11 if needed.													
Option modules Built-in													
Without	▶₩					0							
Position feedback module for posi-						1							
tion feedback signal (4 20 mA) (6DR4004-8J)													
EMC filter module for external						2							
position sensor, internal position													
detection by means of a potentiom- eter is not included and can be													
ordered through -Z K11 if needed.													
Position feedback module and EMC filter module for external position						3							
sensor, internal position detection													
by means of a potentiometer is not included and can be ordered													
through -Z K11 if needed.													
Brief instructions													
German/English/Chinese	▶₩							Α					
French/Spanish/Italian								В					
Available ex stock													1

Selection and ordering data	Article No. Orc	ler	CC	de
SIPART PS2 electropneumatic positioner, in flameproof aluminum enclosure, without cable gland	6 D R 5			I
Mounted pressure gauge block Without ▶●		0		
Gauge made of plastic IP31 Block made of aluminum, singleacting G¼, scaled in MPa and bar		1		
Block made of aluminum, double- acting G1/4, scaled in MPa and bar		2		
Block made of aluminum, single- acting ¼-18 NPT, scaled in MPa and ps		3		
Block made of aluminum, double- acting 1/4-18 NPT, scaled in MPa and psi		4		
Gauge made of steel IP44 Block made of aluminum, single-		9	R	1 A
acting G¼, scaled in MPa, bar, psi Block made of aluminum, double-		9		2 A
acting G¼, scaled in MPa, bar, psi Block made of aluminum, single- acting ¼-18 NPT, scaled in MPa, bar, psi		9		1 B
Block made of aluminum, double- acting ¼-18 NPT, scaled in MPa, bar, psi		9	R	2 B
Gauge made of stainless steel 316 IP54				
Block made of stainless steel 316, single-acting G¼, scaled in MPa, bar, psi		9	R	1 C
Block made of stainless steel 316, double-acting G¼, scaled in MPa, bar, psi		9	R	2 C
Block made of stainless steel 316, single-acting 1/4-18 NPT, scaled in MPa, bar, psi		9	R	1 D
Block made of stainless steel 316, double-acting ½-18 NPT, scaled in MPa, bar, psi		9	R	2 D

- Available ex stock
- We can offer shorter delivery times for configurations designated with the Quick Ship Symbol . For details see page 10/11 in the appendix.



Selection and ordering data SIPART PS2 for flameproof enclosure

Selection and ordering data	Article No. Order code
SIPART PS2 electropneumatic	6 D R 5
positioner, in flameproof alumi- num enclosure, without cable gland	5 - 0 E - 0 A - 0 A
Further designs	Order code
Add "-Z" to Article No. and specify Order Code.	
TAG plate made of stainless steel,	A20
3-line Text line 1: Plain text from Y17 Text line 2: Plain text from Y15 Text line 3: Plain text from Y16	
Functional safety (SIL 2) only for 6DR5.1. (single-acting positioners) Device suitable for use according to IEC 61508 and IEC 61511	C20
Fail in Place Holding function in case of auxiliary electrical power failure	F01
Optimized control behavior for small drives ¹⁾	K10
Additional position detection by means of a potentiometer	K11
Pneumatic terminal strip made of stainless steel 316	K18
Permitted ambient temperature during operation -40 80 °C (-40 +176 °F)	M40
Measuring point description Max. 16 characters for HART, max. 32 characters for PROFIBUS PA and FOUNDATION Fieldbus, specify in plain text: Y15:	Y15
Measuring point text Max. 24 characters for HART, max. 32 characters for PROFIBUS PA and FOUNDATION Fieldbus, specify in plain text: Y16:	Y16
Measuring point number (TAG No.) Max. 32 characters, specify in plain text: Y17:	Y17
Preset bus address Specify in plain text: Y25: only for 6DR55 and 6DR56)	Y25

[►] Available ex stock

¹⁾ Not for following options: 6DR53..; 6DR5..1 and 6DR5..2; C20.



Selection and ordering data SIPART PS2 for flameproof enclosure

Selection and ordering data		Αı	rti	cle No).		Or	de	r code	Selection
SIPART PS2 electropneumatic positioner, in flameproof stainless steel enclosure, without cable gland	s			R 5 6 - 0 E			0 A	-		SIPART PS: positioner, steel enclo- gland
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.										Mounted pr Without
Version 2-wire (4 to 20 mA) • Without HART • With HART 2-, 3-, 4-wire (0/4 to 20 mA) • With HART • With HART • Without HART PROFIBUS PA connection FOUNDATION Fieldbus connection For actuator Single-acting		0 1 2 3 5 6	1				I			Gauge mad IP54 Block made gle-acting G Block made ble-acting G Block made single-actin MPa, bar, ps Block made double-actir MPa, bar, ps Further des
Double-acting Connection thread	>		2							Add "-Z" to A
electrical/pneumatic M20 x 1.5 / G¼ ½-14 NPT / ¼-18 NPT M20 x 1.5 / ¼-18 NPT	> *				G N M					TAG plate n 3-line Text line 1: I Text line 2: I Text line 3: I
1/2-14 NPT / G1/4 M25x1.5 / G1/4 Limit monitor					P Q					Functional 6DR5.1. (sin Device suita IEC 61508 a
Built-in Without Alarm module; electronic (6DR4004-8A) Internal NCS module (6DR4004-5L.)	▶ ⊕				•	0 1			L 1 A	Fail in Place Holding fun- iary electric matic failure
internal position detection by means of a potentiometer is not included and can be ordered through -Z K111	3				ì					Optimized small drive
needed.										Additional means of a
Option modules Built-in Without Position feedback module for posi-	> •					0				Permitted a during oper (-40 +176
tion feedback signal (4 20 mA) (6DR4004-8J) EMC filter module for external position sensor, internal position detection by means of a potentiom						2				Measuring Max. 16 cha max. 32 cha PA and FOU specify in p
eter is not included and can be ordered through -Z K11 if needed. Position feedback module and EMC filter module for external position sensor, internal position detection by means of a potentiometer is not	0					3				Measuring Max. 24 cha max. 32 cha PA and FOU specify in pl
included and can be ordered through -Z K11 if needed.										Measuring Max. 32 cha specify in pl
Brief instructions German/English/Chinese French/Spanish/Italian	>						A B			Preset bus Specify in p only for 6DF
A 11 1 1 1 1 1										- A 'I I I

- Available ex stock
- We can offer shorter delivery times for configurations designated with the Quick Ship Symbol . For details see page 10/11 in the appendix.

Selection and ordering data	Article No. Ord	ler (code
SIPART PS2 electropneumatic	6 D R 5		
positioner, in flame proof stainless steel enclosure, without cable gland	6 - 0 E - 0 A		"
Mounted pressure gauge block			
Without		0	
Gauge made of stainless steel 316 IP54			
Block made of stainless steel 316, sin-		9	R 1 C
gle-acting G1/4, scaled in MPa, bar, psi			
Block made of stainless steel 316, double-acting G ¹ / ₄ , scaled in MPa, bar, psi		9	R 2 C
Block made of stainless steel 316,		9	R 1 D
single-acting 1/4-18 NPT, scaled in			
MPa, bar, psi			
Block made of stainless steel 316,		9	R 2 D
double-acting 1/4-18 NPT, scaled in			
MPa, bar, psi	Outronia		
Further designs	Order code		
Add "-Z" to Article No. and specify Order Code.			
TAG plate made of stainless steel,	A20		
3-line	ALV		
Text line 1: Plain text from Y17			
Text line 2: Plain text from Y15 Text line 3: Plain text from Y16			
Functional safety (SIL 2) only for	C20		
6DR5.1. (single-acting positioners) Device suitable for use according to IEC 61508 and IEC 61511	C20		
Fail in Place	F01		
Holding function on failure of auxil-			
iary electrical power and/or pneu- matic failure			
	K10		
Optimized control behavior for small drives ¹⁾	KIU		
Additional position detection by means of a potentiometer	K11		
Permitted ambient temperature during operation -40 80 °C (-40 +176 °F)	M40		
Measuring point description	Y15		
Max. 16 characters for HART, max. 32 characters for PROFIBUS			
PA and FOUNDATION Fieldbus,			
specify in plain text: Y15:			
Measuring point text	Y16		
Max. 24 characters for HART, max. 32 characters for PROFIBUS			
PA and FOUNDATION Fieldbus,			
specify in plain text: Y16:			
Measuring point number (TAG No.)	Y17		
Max. 32 characters,			
specify in plain text: Y17:			
Preset bus address	Y25		
Specify in plain text: Y25: only for 6DR55 and 6DR56)			
,			

- ► Available ex stock
- $^{1)}\,$ Not for following options: 6DR53..; 6DR5..1 and 6DR5..2; C20.



Selection and Ordering data Accessories/Spare parts

Selection and Ordering data Accessories/Spare parts						
Selection and ordering data		Article No.	Selection and ordering data		Article No.	
Accessories			External position detection system		C73451-A430-D78	
Position feedback module for position feedback signal (4 20 mA)			(with explosion protection to ATEX/IECEx) for separate mounting of position sensor and con- troller unit (not for Ex d version), comprising			
Without explosion protection	•	6DR4004-8J	SIPART PS2 polycarbonate enclosure with integral potentiometer and sliding clutch (without			
With ATEX/IECEx and FM/CSA explosion protection	•	6DR4004-6J	electronics and pneumatic block) The EMC filter module is additionally required for			
Alarm module for 3 alarm outputs and 1 binary input (functionality: 2 limit monitors, 1 fault alarm 1 binary input)	,		the controller unit. (separate ordering item, see above).			
Without explosion protection	>	6DR4004-8A	Gauge block with 2 gauges made of plastic IP31, block made of	•	6DR4004-1M	
With ATEX/IECEx and FM/CSA explosion protection	•	6DR4004-6A	aluminum, single-acting G1/4, scaled in MPa and bar		ODN-4004-TW	
SIA module (slot-type initiator alarm module, not for Ex d version)			3 gauges made of plastic IP31, block made of aluminum, double-acting G1/4, scaled in MPa and	>	6DR4004-2M	
Without explosion protection	•	6DR4004-8G	bar 2 gauges made of plastic IP31, block made of	•	6DR4004-1MN	
With ATEX/IECEx and FM/CSA explosion protection	•	6DR4004-6G	aluminum, single-acting 1/4-18 NPT, scaled in MPa and psi		ODN4004-TWIN	
Mechanical limit switch module (with mechanical ground contacts, not for Ex d version)			3 gauges made of plastic IP31, block made of aluminum, double-acting 1/4-18 NPT, scaled in MPa and psi	•	6DR4004-2MN	
Without explosion protectionWith explosion protection	•	6DR4004-8K 6DR4004-6K	2 gauges made of steel IP44 Block made of aluminum, single-acting G1/4,	>	6DR4004-1P	
Internal NCS module		6DR4004-6K	scaled in MPa, bar, psi		6DB4004 2B	
For contact-free position detection, for installation in the positioner enclosure	>		3 gauges made of steel IP44 Block made of aluminum, double-acting G ¹ / ₄ , scaled in Mpa, bar, psi	•	6DR4004-2P	
Without explosion protection	•	6DR4004-5L	2 gauges made of steel IP44	>	6DR4004-1PN	
With explosion protection	•	6DR4004-5LE	Block made of aluminum, single-acting 1/4-18 NPT, scaled in MPa, bar, psi			
EMC filter module with and without explosion protection for connection of external position sensor (10 k Ω) or NCS sensor	•	C73451-A430-D23	3 gauges made of steel IP44 Block made of aluminum, double-acting ¼-18 NPT, scaled in MPa, bar, psi	•	6DR4004-2PN	
► Available ex stock Selection and ordering data Ar	ticle	No	2 gauges made of stainless steel 316 IP54 Block made of stainless steel 316, single-acting	•	6DR4004-1Q	
Accessories	licie	INO.	G ¹ / ₄ , scaled in MPa, bar, psi 3 gauges made of stainless steel 316 IP54	•	6DR4004-2Q	
for non-contacting detection of position (not	DR4	0 0 4 - N 0	Block made of stainless steel 316, double-acting G1/4, scaled in MPa, bar, psi			
for Ex d version) Click on the Article No. for the online configuration in the PIA Life Cycle			2 gauges made of stainless steel 316 IP54 Block made of stainless steel 316, single-acting 1/4-18 NPT, scaled in MPa, bar, psi	•	6DR4004-1QN	
Portal. Explosion protection		_	3 gauges made of stainless steel 316 IP54 Block made of stainless steel 316, double-acting 1/4-18 NPT, scaled in MP, bar, psi	•	6DR4004-2QN	
Not explosion-proof With protection type (ATEX/IECEx/FM) • Intrinsic safety		8 6	Pneumatic terminal strip made of stainless steel 316			
Non-sparking Cable length			to replace the pneumatic terminal strip made of aluminum			
6 m (19.68 ft)		N	Single-acting with G1/4		6DR4004-1R	
20 m (65.67 ft)		P	Double-acting with G1/4		6DR4004-2R	
40 m (131.23 ft)		R	Single-acting with 1/4-18 NPT	•	6DR4004-1RN	
Actuator type For part-turn actuators, glass fiber-rein-		1	Double-acting with ¼-18 NPT		6DR4004-2RN	
forced polyester magnet holders ¹⁾ For linear actuators			Mounting kit for NAMUR part-turn actuators (VDI/VDE 3845, with plastic coupling wheel,	•	6DR4004-8D	
up to 14 mm (0.55 inch) ²⁾		2	without mounting console)		0DN+004-0D	
For linear actuators > 14 130 mm (0.55 5.12 inch) ³⁾ For part-turn actuators, anodized aluminum		3	(VDI/VDE 3845, with stainless steel coupling, without mounting console)	•	TGX:16300-1556	
magnet holders ¹⁾			SIPART PS2 console for NAMUR installation on part-turn actuators			
 Fitted with mounting console, available for order Mounted with individual mounting solution. Only 			• 80 x 30 x 20 mm		6DR4004-1D	
bracket can be used as mounting base (order se	epar	ately as accessory).	• 80 x 30 x 30 mm		6DR4004-2D	
3) Mounted with NAMUR interface. Article No. eithe 6DR4004-8V + 6DR4004-8L depending on strok			• 130 x 30 x 30 mm	•	6DR4004-3D	
Or mounted without NAMUR interface, individual No. 6DR4004-8VK or 6DR4004-8VL can be used	mou	inting solution. Article	• 130 x 30 x 50 mm		6DR4004-4D	
solution depending on the stroke range.						



Selection and Ordering data Accessories/Spare parts

Mounting kit for other part-turn actuators	
The following mounting consoles can be used together with the NAMUR part-turn actuator mounting kit 6DR4004-8D.	
• SPX (DEZURIK) Power Rac, sizes R1, R1A, R2 ▶ and R2A	TGX:16152-328
Masoneilan Camflex II	TGX:16152-350
• Fisher 1051/1052/1061, sizes 30, 40, 60 to 70 ▶	TGX:16152-364
• Fisher 1051/1052, size 33	TGX:16152-348
Mounting kit for NAMUR linear actuators	
NAMUR linear actuator mounting kit with short lever (2 35 mm (0.08 1.38 inch)	6DR4004-8V
 Long lever for travels from 35 130 mm (1.38 5.12 inch) without NAMUR mounting bracket 	6DR4004-8L
 Reduced mounting kit (like 6DR4004-8V but without fixing angle and U-bracket), with short lever with up to 35 mm travel (1.38 inch) 	6DR4004-8VK
 Reduced mounting kit (like 6DR4004-8V but without fixing angle and U-bracket), with long lever with > 35 mm travel (1.38 inch) 	6DR4004-8VL
Roll and disk made of stainless steel 316 for replacement of the Teflon roll and aluminum disk in the 6DR4004-8, -8VK and -8VL mounting kits for NAMUR linear actuators	6DR4004-3N
 Two terminal strips made of stainless steel 316 ► for replacement of the aluminum terminal blocks in the 6DR4004-8V, -8VK and -8VL mounting kits for NAMUR linear actuators 	6DR4004-3M
Mounting kit for other linear actuators	
• Masoneilan type 37/38, size 6 to 51 mm (<2 inch)	TGX:16152-595
Masoneilan type 87/88 ▶	TGX:16152-1210
• Masoneilan type 37/38, size 51 to 254 mm (>2 inch)	TGX:16152-1215
• Fisher type 657/667, size 30 to 80	TGX:16152-110
Samson actuator type 3277 yoke dimension = 101 mm (integrated connection without tube), not for Ex d	6DR4004-8S
OPOS Interface according to VDI/VDE 3847	
OPOS adapter with interface VDI/VDE 3847, blanketing, not for flameproof enclosures	6DR4004-5PB
 OPOS/NAMUR mounting kit with short lever for installation according to NAMUR or integrated installation without pipe 	6DR4004-5PL
Connection block , for safety solenoid valve with extended mounting flange to NAMUR	
• For mounting to IEC 534-6	6DR4004-1B
• For SAMSON actuator (integrated mounting) see above	6DR4004-1C ¹⁾

Documentation	
The entire documentation is available for download free-of-charge in various languages at: http://www.siemens.com/processinstrumentation/documentation	
SIPART PS2 Compact Instruction Manual	
 English, French, German, Spanish, Italian, Dutch 	A5E03436620
• Estonian, Latvian, Lithuanian, Polish, Romanian, Croatian	A5E03436655
• Bulgarian, Czech, Finnish, Slovakian, Slovenian	A5E03436664
 Danish, Greek, Portuguese, Swedish, Hungarian 	A5E03436683
SITRANS I100 output isolator HART (see "SITRANS I supply units and isolation amplifiers") with	
• 24 V DC auxiliary power	7NG4124-0AA00
SITRANS I200 output isolator HART (see "SITRANS I supply units and isolation amplifiers") with	
• 24 V DC auxiliary power	7NG4131-0AA00
HART modem for connecting to PC or laptop	
• with USB interface	7MF4997-1DB

- ► Available ex stock
- 1) Only together with 6DR4004-8S

Scope of delivery for positioner

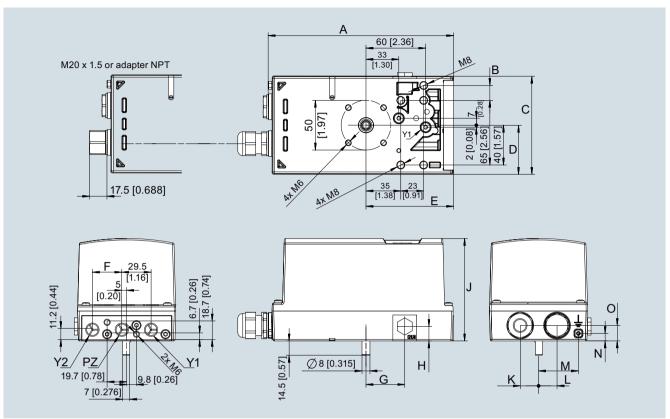
- 1 SIPART PS2 positioner as ordered
- 1 DVD with the complete documentation for all versions and accessories
- Getting Started "SIPART PS2 Operation a concise overview"

Selection and ordering data	Article No.
NCS-Sensor spare parts	
Magnet holder made of fiberglass-reinforced polyester including magnet for non-contacting position detection for part-turn actuators	A5E00078030
Magnet holder made of anodized aluminum including magnet for non-contacting position detection for part-turn actuators	A5E00524070



Dimensional drawings

Dimensional drawings



Non-flameproof enclosure, dimensions in mm (inch)

Value	6DF	R50	6DR51	6DR51 6DR52		R53	
	G¼	1/4-NPT			G¼	1/4-NPT	
	184.5 (7.26)	186.5 (7.34)	185 (7.28)	186.5 (7.34)	186.5 (7.34)	188.5 (7.42)	
		-	-	15 (0.59)			
	95 (3	3.74)	84 (3.31)	99 (3.90)	98.6	(3.88)	
	48 (1.89)	34.5 (1.36)	49.5 (1.95)	48.6	(1.91)	
	88.5	(3.48)	90.5 (3.56)	88.5 (3.48)	88.8 (3.50)		
	29.5	(1.16)	-	29.5 (1.16)	29.5 (1.16)		
	39 (1.54)	44 (1.73)	39 (1.54)	39 (1.54)	
	14.5	(0.57)	16 (0.63)	16 (0.63)	14.5 (0.57)		
	96.6	(3.80)	96.6 (3.80)	98.5 (3.88)	103 (4.06)		
	18.5	(0.73)	22 (0.87)	18.5 (0.73)	18.5 (0.73)		
	18.5	18.5 (0.73)		18.5 (0.73)	18.5 (0.73)		
		-	26.5	41.5	40		
		-	7.5	7.5	7.5		
	14.5	(0.57)	14.5 (0.57)	14.5 (0.57)	15.5 (0.61)		

^{*} Dimension does not apply to double-acting actuators

6DR5..0 Polycarbonate enclosure; dimensions with pneumatic connection G1/4 or 1/4 NPT

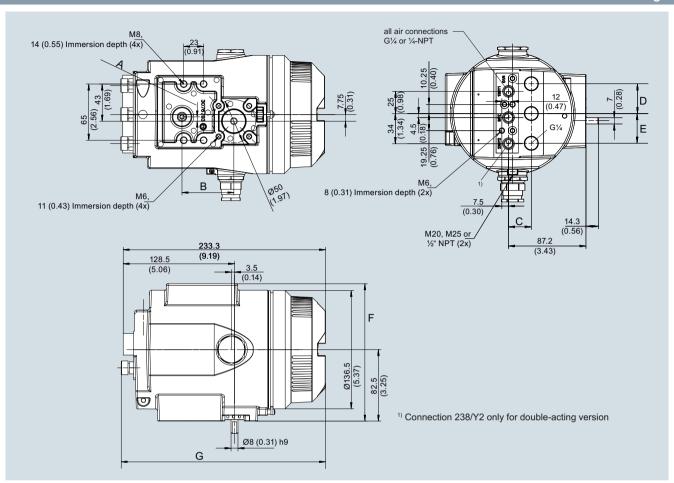
6DR5..1 Aluminum enclosure, narrow, only single-acting

6DR5..2 Stainless steel enclosure, without inspection window

6DR5..3 Aluminum enclosure; dimensions with pneumatic connection G1/4 or 1/4 NPT



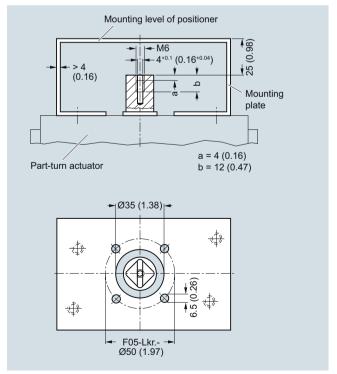
Dimensional drawings



Flameproof enclosure, dimensions in mm (inch)

Мав	6DR55	6DR56
A	5 (0.2)	-
В	60 (2.36)	-
С	25.7 (1.01)	21.7 (.85)
D	33.5 (1.32)	25 (0.99)
E	33.5 (1.32)	-
F	158.5 (6.24)	160 (6.3)
G	235.3 (9.26)	227.6 (8.96)

6DR5..6 Stainless steel enclosure, flameproof



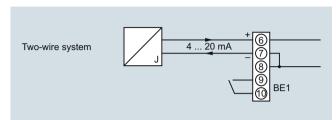
Mounting onto part-turn actuators; mounting consoles (scope of delivery of actuator manufacturer), extract from VDI/VDE 3845, dimensions in mm (inch)



Schematics

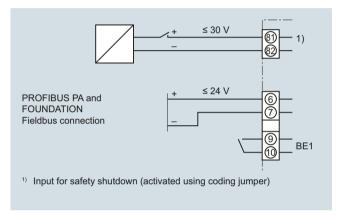
Schematics

Electric connection of 2-wire devices (6DR50.. and 6DR51..)



SIPART PS2 electropneumatic positioner, input circuit for 6DR50.. and 6DR51..

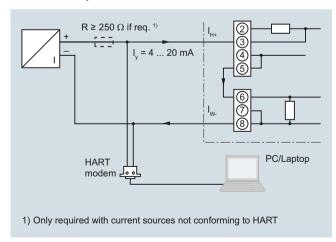
Electric connection of PROFIBUS PA device (6DR55..) and FOUNDATION Fieldbus device (6DR56..)



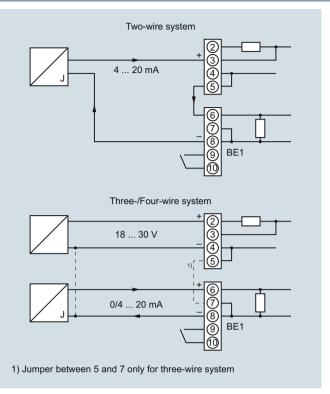
SIPART PS2 PA and SIPART PS2 FF electropneumatic positioner, input circuit for 6DR55.. and 6DR56..

Electric connection of 2-, 3- and 4-wire device (6DR52.. and 6DR53..)

Devices of types 6DR52.. and 6DR53.. can be operated in a 2-, 3- and 4-wire system.



SIPART PS2 electropneumatic positioner, example of connection for communication through HART for 6DR52..



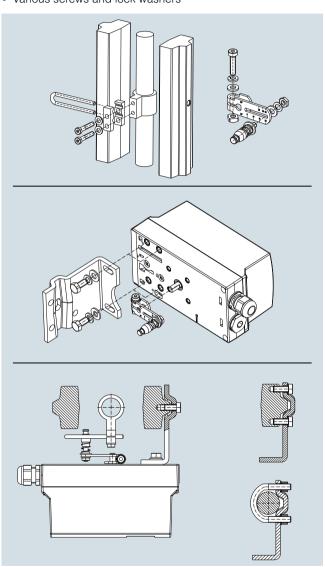
SIPART PS2 electropneumatic positioner, input circuits for 6DR52.. and 6DR53..



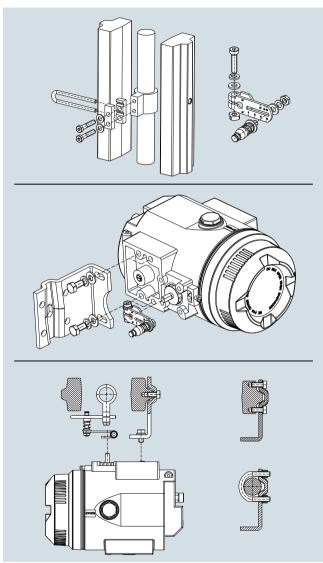
Mounting kit

Mounting kit for NAMUR linear actuators

- 1 mounting bracket
- 2 mounting prisms
- 1 U-bracket
- 1 lever arm with adjustable pick-up roll
- 2 U-bolts
- Various screws and lock washers



Mounting of SIPART PS2 on linear actuators



Mounting of SIPART PS2 in flameproof aluminum enclosure on linear actuators

Positioners

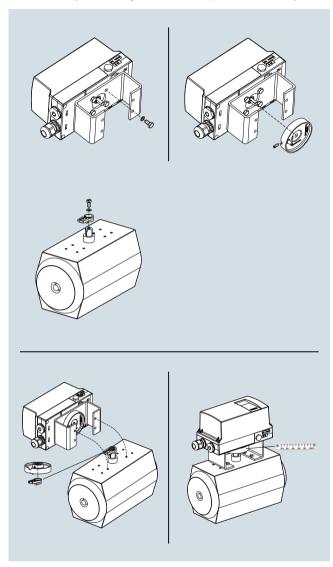


Notes

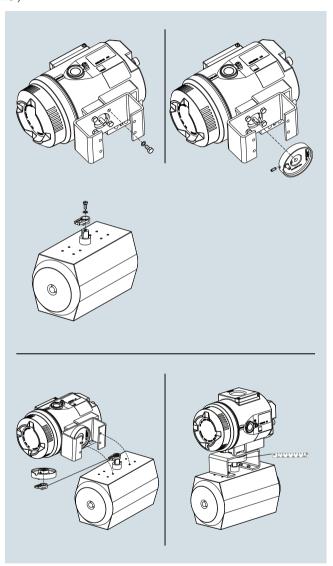
Mounting kit for NAMUR part-turn actuators

- 1 coupling wheel
- 1 driver pin
- 8 scales
- 1 pointer
- Various screws and lock washers

Caution: The mounting consoles and the screws for mounting onto the part-turn actuator are not included in the scope of delivery and must be provided by the customer (see "Technical specifications")



Mounting of SIPART PS2 on part-turn actuators



Mounting of SIPART PS2 in flameproof aluminum enclosure on part-turn actuators

More information

Special versions

On request