#### Application

#### EA 304 aiming device

The Easy Aimer 304 flange is a stainless steel aiming device for alignment of Siemens ultrasonic transducers used for level measurement of bulk solids.

The sensor must be mounted aimed towards the low level draw point in the silo. The sensor can be rotated through 360° and angled at 0 to 27° off vertical. It must be mounted using an access plate with welded studs or a flange in order to isolate the mounting holes from the pressurized environment. When installed properly, the EA 304 aiming device is capable of withstanding pressures up to 0.5 bar (Europe) or 15 psi (North America). It can even be used in corrosive and aggressive environments.

#### Application

#### EA 2 aiming device

The Easy Aimer 2 flange is a cast aluminum aiming device for alignment of Siemens ultrasonic transducers.

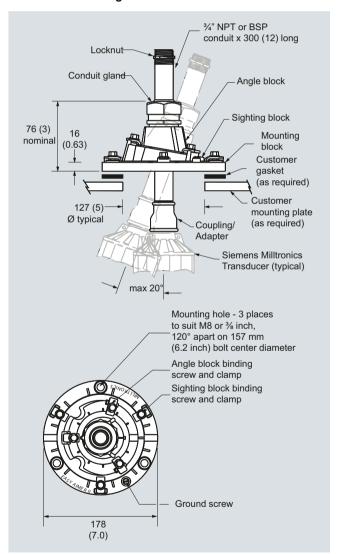
The flange has graduated adjustments and an adjustable insertion length. When used for applications with bulk solids, the sensor is mounted so that it is aimed towards the lower level draw point in the silo. The sensor can be rotated through 360° and angled at 0 to 20° off vertical. It must be mounted using an access plate with welded studs or a flange in order to isolate the mounting holes from the pressurized environment. When installed properly, the EA 2 aiming device is capable of withstanding pressures up to 0.5 bar (Europe) or 15 psi (North America). It can even be used in corrosive and aggressive environments.

### Dimensional drawings

## 1" NPT or BSP 170 (6.7) (0.38)Clamping plate (upper socket) Mounting block (lower socket) Customer gasket (as required) Customer Ø127 (5) 135 (5.3) nominal mounting plate typical (as required) Coupling/adapter Siemens Milltronics transducer (typical) max. 27° Mounting hole -3 places 11 (7/16) on 157 (6.2) bolt center diameter 0 Ground screw Clamping screw (3 places) $\bigcirc$ 178 (7)

EA 304 aiming device, dimensions in mm (inch)

#### Dimensional drawings



EA 2 aiming device, dimensions in mm (inch)

# Level measurement Continuous level measurement — Accessories for ultrasonic

EA aiming devices

Selection and Ordering data	Order No.
Easy aimer Used on solids applications to aim transducers for optimal performance. Available in a 304 stainless steel model, or a cast aluminum model.	
Easy Aimer 2, aluminum with M20 adapter and 1" and 11/2" BSPT aluminum couplings	7ML1830-1AX
Easy Aimer 304, with M20 adapter and 1" and 11/2" BSPT 304 SS couplings	7ML1830-1GN
Easy Aimer 2, aluminum, BSPT conduit Easy Aimer 2, aluminum, NPT with 1½* galvanized coupling 1)	7ML1830-1AL 7ML1830-1AN
Easy Aimer 2, aluminum, NPT with 1" galvanized coupling Easy Aimer 2, aluminum, NPT with 3/4" x 1" PVC coupling	7ML1830-1AP 7ML1830-1AQ
Easy Aimer 304, BSPT conduit Easy Aimer 304, NPT with 11/2" coupling 1)	7ML1830-1AS 7ML1830-1AT
Easy Aimer 304, NPT with 1" coupling	7ML1830-1AU
Operating Instructions Easy Aimer 2 and 304 Operating Instructions, Multi-language Note: The Operating Instructions should be ordered as a separate line item on the order.	7ML1998-5HG62
This device is shipped with the Siemens Milltronics manual CD containing the complete Quick Start and Operating Instructions library.	

<sup>1)</sup> For use with XPS-30 or XPS-40 transducers only