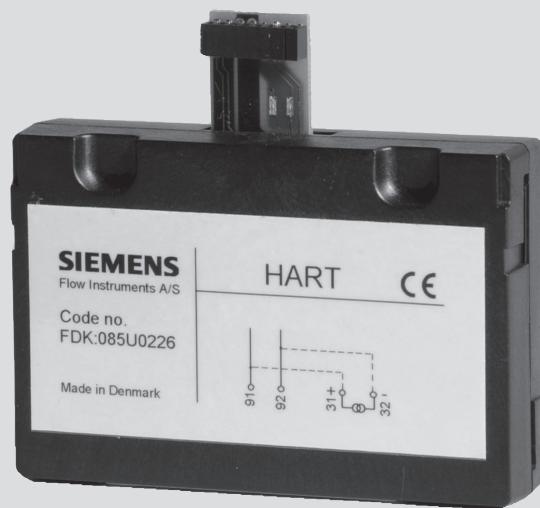


Communication Modules

Add-on modules

HART

Operating Instructions • 07/2010



SITRANS F

SIEMENS

| | | |
|-----------------|--|----|
| Contents | | |
| 1. | Introduction | 3 |
| 1.1 | Scope | 3 |
| 1.2 | Purpose | 3 |
| 1.3 | Who should use this document? | 3 |
| 1.4 | Abbreviations and Definitions | 3 |
| 1.5 | References | 3 |
| 2. | Device Identification | 3 |
| 3. | Product overview | 4 |
| 4. | Product interfaces | 5 |
| 4.1 | Mechanical Installation MAG/MASS 6000 | 5 |
| 4.2 | Mechanical installation MAG/MASS 6000 | 5 |
| 4.3 | General electrical information | 6 |
| 4.4 | HART electrical connections | 6 |
| 4.5 | Current output | 6 |
| 4.5.1 | MAG 5000 C/6000 | 6 |
| 4.5.2 | MASS 6000 | 7 |
| 4.6 | Local display | 8 |
| 4.6.1 | Menu item explanation | 9 |
| 4.6.2 | Sensorprom | 9 |
| 5. | Device Variables | 9 |
| 6. | Dynamic Variables | 9 |
| 6.1 | MAG 5000 C/6000 | 9 |
| 6.2 | MASS 6000 | 9 |
| 7. | Status Information | 10 |
| 7.1 | Device status | 10 |
| 7.2 | Extended device status | 10 |
| 7.3 | Additional device status (Command 48) | 10 |
| 8. | Universal Commands | 11 |
| 9. | Common-Practice Commands | 12 |
| 10. | Device-Specific Commands | 13 |
| 11. | Tables | 17 |
| 11.1 | Volume flow unit codes | 17 |
| 11.2 | Volume unit codes | 18 |
| 11.3 | Mass flow unit codes | 18 |
| 11.4 | Mass unit codes | 18 |
| 11.5 | Temperature unit codes | 18 |
| 11.6 | Density unit codes | 19 |
| 12. | Performance | 19 |
| 12.1 | Sampling rates MAG 5000 C/6000 | 19 |
| 12.2 | Sampling rates MASS 6000 | 19 |
| 13. | Annex A - Capability Checklist | 19 |
| 14. | Annex B - Default Configuration | 20 |
| 15. | Annex C - Revision History | 20 |

1. Introduction

1.1 Scope

The Siemens HART interface for use with SITRANS F flow transmitters: MAG 5000 C, MAG 6000 and MASS 6000, revision 2, complies with HART protocol Revision 5.2. This document specifies all the device specific features and documents HART Protocol implementation details (e.g. the Engineering units supported). The functionality of this device is described sufficiently to allow its proper application in a process and its complete support in HART capable Host Applications.

1.2 Purpose

This specification is designed to compliment the operating manuals for MAG 5000 C, MAG 6000 and MASS 6000 flow transmitters by providing a complete, unambiguous description of this Field Device from a HART communication perspective.
This operating manual does NOT cover MASS 6000 Ex d, MAG 6000 Industry and MAG 6000 Industry Ex d.

1.3 Who should use this document?

The specification is designed to be a technical reference for HART capable Host Application Developers, System Integrators and knowledgeable End Users. It also provides functional specifications (e.g., commands, enumerations and performance requirements) used during Field Device development, maintenance and testing. This document assumes the reader is familiar with HART Protocol requirements and terminology.

1.4 Abbreviations and Definitions

| | |
|-------------------|---|
| AOM | Add-On-Module |
| USMII | Concept with flexible plug & play fieldbus modules |
| SensorProm | Storing unit for all settings |
| HCF | HART communication foundation |
| FSK | Frequency Shift Keying physical layer |
| CN | Capacitance number; capacitance as a multiple of 5000 pF |
| pF | Picofarad (10^{-12} Farad); unit of electrical capacitance |
| PV | Primary variable |
| SV | Secondary variable |
| TV | Tertiary variable |
| QV | Quaternary variable |

1.5 References

- Literature 1 MAG 5000 C/MAG 6000 operating manual Order No FDK-521H0739
Literature 2 MASS 6000 operating manual Order No FDK-521H0991

2. Device Identification

This operating manual covers the specifications of the HART interface for MAG 5000 C, MAG 6000 and MASS 6000.

All HART interfaces are based on the same Firmware and Hardware. Below is a table showing the relations between the flow transmitters and the HART interfaces.

| | HART interface | | |
|---------------------------|----------------|--------------|------------|
| | FDK:085U0226 | FDK:085U0321 | Integrated |
| MAG 5000 C | | | X |
| MAG 6000 | X | | |
| MASS 6000 | X | | |
| MAG 6000 Industry* | | X | |
| MAG 6000 Industry (Ex d)* | | | X |
| MASS 6000 Ex d* | X | | |

* Not described in this operating manual

Devices with the following Firmware version and up are covered in this operating manual.

| | Firmware |
|-------------|----------|
| HART module | 2.00 |
| MAG 5000 C | 3.03 |
| MAG 6000 | 3.03 |
| MASS 6000 | 3.00 |

All interfaces apply to the following specifications:

| | | | |
|-----------------------------|---------------------|--------------------|---|
| Manufacturer Name: | Siemens | Device Type Codes: | 24 = MAG5/6000 + variants 25 = MASS 6000 |
| Manufacturer ID code: | 42 (2A hex) | | |
| HART Protocol revision: | 5.2 | Device Revision: | 2 |
| Number of Device Variables: | MAG = 3 MASS = 4 | | |
| Physical layers support: | FSK | | |
| Physical Device Category: | Current output | | |
| Loop powered: | No | | |
| CN | 10 | | |

3. Product overview

This operating manual describes the HART interface for the electromagnetic flowmeter MAG 5000 C, MAG 6000 and the coriolis flowmeter MASS 6000.

The MAG/MASS 6000 series is based on the flexible USM II technology. This includes the **AOM (Add-On-Module)** that provides digital communications capabilities for the USM II transmitters. This approach gives far more flexibility, and greater long-term protection of your signal converter investment, than is possible with factory standard, off-the-shelf signal converter designs. With this easy to use system, providing additional functionality to the already impressive line-up of standard features in your USM II transmitter is as easy as plugging in a small black box. You have total control over *whether* to add anything at all, *what* it will be, and *when* to add it.



The MAG 5000 C has a built-in HART interface, and cannot be mounted with new communication modules.

4. Product interfaces

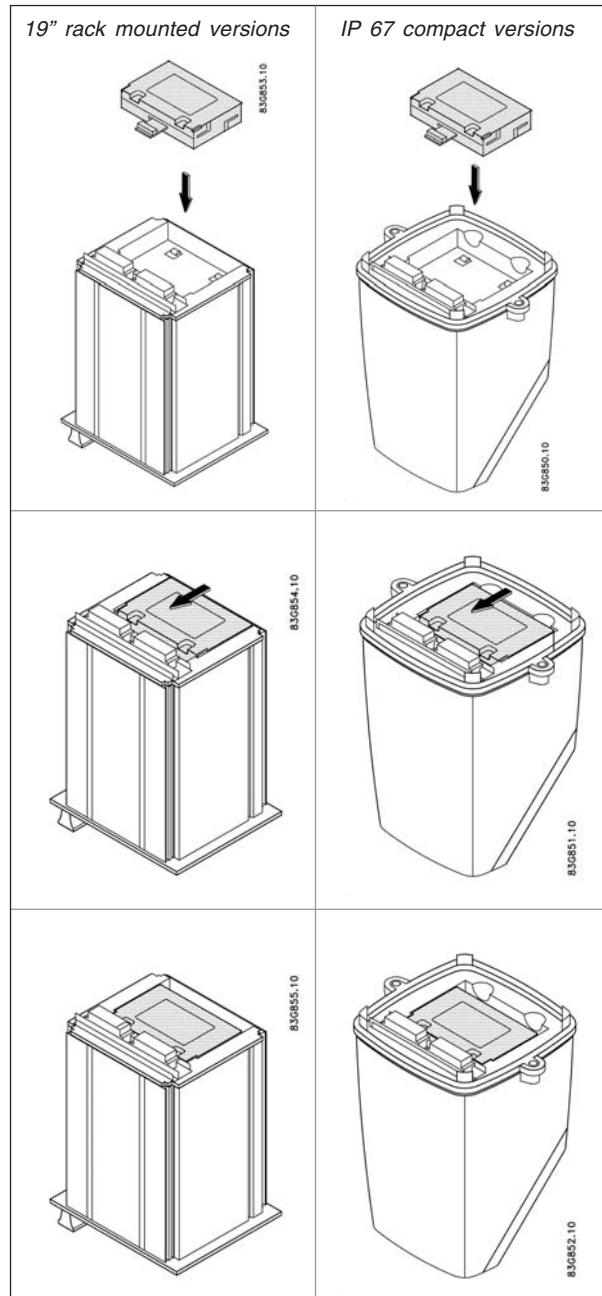
4.1 Mechanical Installation MAG 5000 C HART

The MAG 5000 C HART is delivered with a build-in HART interface. It is not possible to add additional modules to the MAG 5000 C.

4.2 Mechanical Installation MAG/MASS 6000

Before proceeding, please make sure that you have the right HART Add-on module. The correct module for MAG 6000 and MASS 6000 is FDK:085U0226. The order number is located on the label of the module.

The installation procedure for the HART module is as follows:



4.3 General electrical information

On the electrical termination boards for USM II transmitters, additional input/output terminals have been reserved for add-on module functions. The numbering range of these terminals is as follows, but how many are actually used depends on the type of add-on module. Please refer to the relevant handbook for other electrical connection information.

Terminals reserved for add-on modules:

MAG 5000 C: 91 - 97
 MAG 6000: 91 - 97
 MASS 6000: 91 - 100

Note

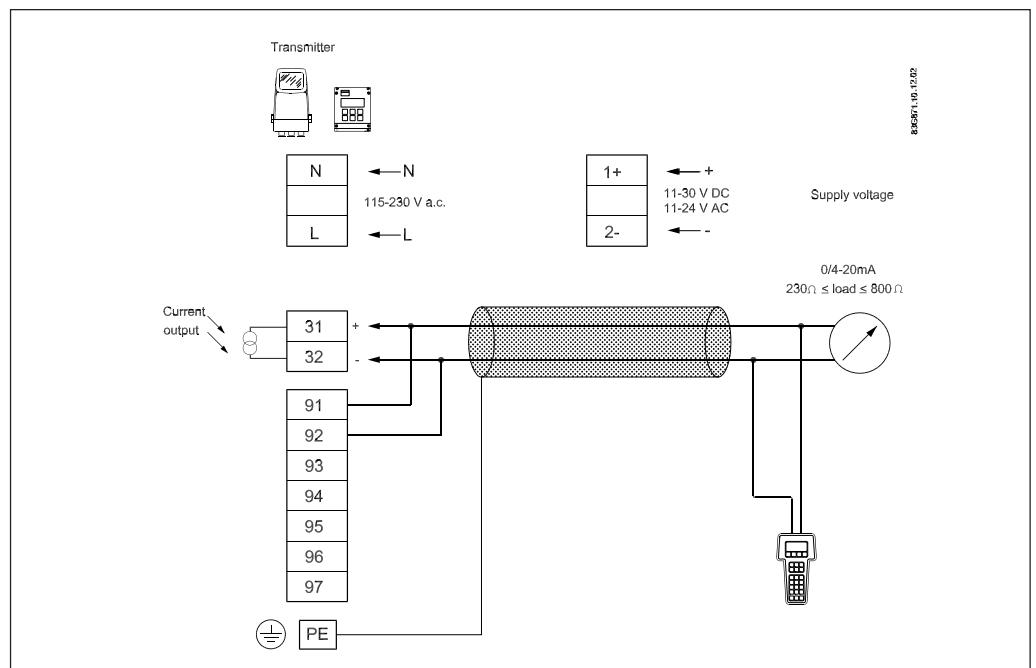
If the MASS 6000 is installed with extra outputs, i.e. have 3 current outputs, 2 digital outputs and 2 relay outputs, then it is not possible to install a HART interface. This is because the extra outputs takes up all terminals.

4.4 HART electrical connections

The following table shows the connection layout for the USM II HART module:

| Terminal | Description |
|-----------|-------------------|
| 91 | HART FSK signal + |
| 92 | HART FSK signal - |
| 31 | Current output + |
| 32 | Current output - |
| Shield/PE | Shield |

In order to have the HART FSK signal combined with the Current output, two connections must be made. Terminal 31 must be connected to 91 and terminal 32 must be connected to 92. Electrical wiring can be seen in the drawing below.



4.5 Current output

A true HART signal consists of a Current output combined with a HART FSK signal. In order to achieve this, connections must be made according to the chapter: HART electrical connections. When a HART module is installed the Current output changes its behaviour in order to comply with HART. This will be explained in the following chapters.

4.5.1 MAG 5000 C/6000

When the HART module is inserted, it automatically turns on the Current output with its factory settings. The HART device with address „0“ is the only device that is allowed to control the Current output loop.

Single point:

When only one device is connected to the network, the HART short address should be set to 0. The Current output is fixed to Volume flow, which is the only process value in this device. Volume flow is also mapped to the PV reading.

In single Pant mode the Current output will have the behaviour as described in the table below.

| Parameter | Selection | Comment |
|----------------------|-----------------|--|
| Current output: | ON | The Current output is active. ON is selected automatically during power up. |
| | OFF | The Current output is deactivated. The Current output is forced to 3 mA to indicate a Warning. |
| Current output mode: | 0-20 mA | Not possible. 0 mA can cause HART masters to stop communicating or report errors. This is because values below 4 mA are used for alarms and validation of the current loop. |
| | 4-20 mA | Factory setting. |
| | 4-20 mA + Alarm | Fatal errors = 1,3 mA Pending errors = 2 mA Warning errors = 3 mA |

Multidrop:

Multidrop mode is enabled by having the HART short address >0. If the HART short address is different from 0, the Current output will be forced to 4 mA no matter what the Current output settings are. This also means that errors can not be signalled.

4.5.2 MASS 6000

When the HART module is inserted, it automatically turns on the Current output with its factory settings.

The HART device with address „0“ is the only device that is allowed to control the Current output loop.

Single point:

When only one device is connected to the network, the HART short address should be set to 0. The Current output is linked to the selected process value. From factory this is Massflow, which also is mapped to the PV reading. Other selections can be made, this will however not influence the PV, which is fixed to Massflow.

In single Pant mode the Current output will have the behaviour as described in the table below.

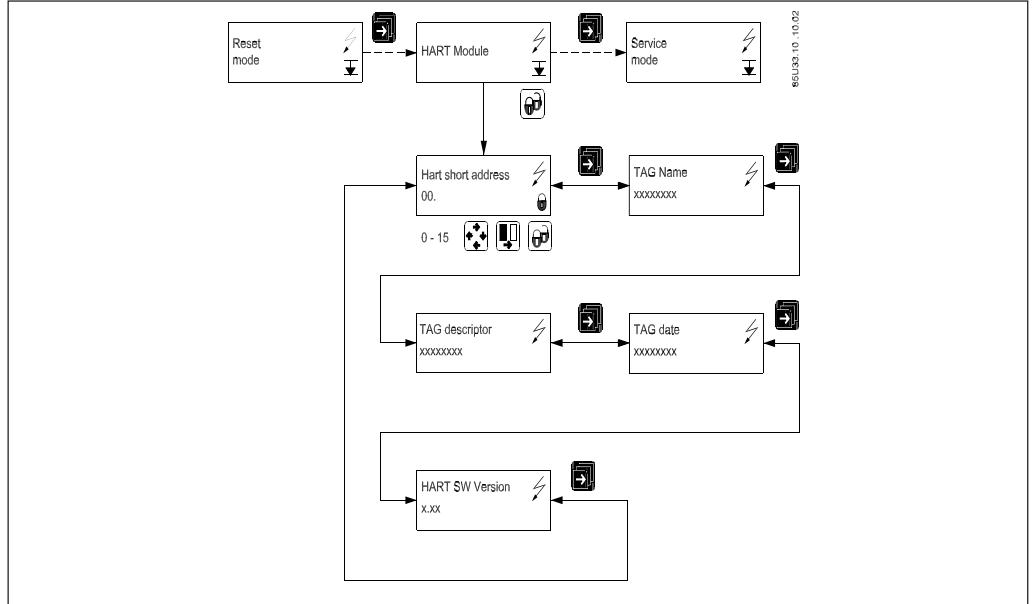
| Parameter | Selection | Comment |
|----------------------|---|---|
| Current output: | Massflow | The Current output is active. This selection is recommended. |
| | Volumeflow Density Temperature Fraction A Fraction B Pct. Fraction A | If one of these are selected, the Current output will be linked to this Procees variable. PV will remain Massflow! |
| | OFF | The Current output is deactivated. The Current output is forced to 3 mA to indicate a Warning. |
| Current output mode: | 0-20 mA | Not possible. 0 mA can cause HART masters to stop communicating or report errors. This is because values below 4mA are used for alarms and validation of the current loop. |
| | 4-20 mA | Factory setting. |
| | 4-20 mA + Alarm | Fatal errors = 1,3 mA Pending errors = 2 mA Warning errors = 3 mA |

Multidrop:

Multidrop mode is enabled by having the HART short address >0. If the HART short address is different from 0, the Current output will be forced to 4 mA no matter what the Current output settings are. This also means that errors can not be signalled.

4.6 Local display

When the HART module is inserted in the device, and the transmitter is powered up, a new menu entry is available. The new menu hold all HART relevant information.



To change (or view) the HART settings from the keypad display.

1. Press [Top key] for two seconds. (**NOTE:** For “View” mode only, skip steps 2 & 3).
2. Type in **password (1000)** by pressing [Change key] two times, and then press [Lock key] and wait for two seconds
3. The display now says “**Basic settings**”
4. Press [Forward key] until you reach the “**HART module**” menu item
5. Press [Lock key]
6. You can now cycle through all the HART settings by pressing [Forward key]
7. Press [Top key] for two seconds and you return to 1.

4.6.1 Menu item explanation

The table below describes submenus under the main menu „HART module“.

| Item | Value | Description |
|--------------------|---------------|---------------------------------------|
| HART short address | 0-15 | Device address [Factory setting: 00] |
| TAG name | 8 characters | Can be used to TAG the device. |
| TAG descriptor | 16 characters | Can be used to describe the TAG. |
| TAG date | 3 bytes | Can be used to date the installation. |
| HART SW version | x.xx | Firmware version of the HART module. |

4.6.2 SENSORPROM

All of the transmitter HART settings are stored in the **SENSORPROM**. This means that if the HART module is exchanged for another HART module, all of the relevant HART settings are kept.

5. Device Variables

This Field Device does not expose any Device Variables.

6. Dynamic Variables

The dynamic variables are fixed and can not be mapped to other than the specified PV, SV, TV and QV.

6.1 MAG 5000 C/6000

| | Meaning | Units |
|-----------|---------------------|------------------|
| PV | Volume flow | See Table: units |
| SV | Totalizer 1 | See Table: units |
| TV | Totalizer 2 / Batch | See Table: units |
| QV | Not implemented | |

6.2 MASS 6000

| | Meaning | Units |
|-----------|----------------|------------------|
| PV | Mass flow | See Table: units |
| SV | Density | See Table: units |
| TV | Temperature | See Table: units |
| QV | Volume flow | See Table: units |

7. Status Information

This chapter defines all status provided by the flowmeter including: the Device status byte; the Extended Device Status byte; and status information returned in Command 48.

7.1 Device status

| Bit | Definition |
|-----|--|
| 7 | Device Malfunction – The device detected a serious error or failure that compromises device operations. This flag is set whenever an error of category „Fatal Error“ is pending in the flowmeter. Detailed information can be found via HART command 48. |
| 6 | Configuration Changed – An operation was performed that changed the device’s configuration. Any HART command, which writes information to the flowmeter, will set this flag. The flag can be reset using command 38. The flag is handled separately for each HART master (primary/secondary). Note: In the flowmeter, the flag is NOT stored during power cycles. |
| 5 | Cold Start – A power failure or Device Reset has occurred. This flag is only set in the first response transmitted to a Hart Master after power failure. The flag is handled separately for each HART master (primary/secondary). |
| 4 | More Status Available – More status information is available via Command 48, Read Additional Status Information. This flag is set, whenever a transmitter specific error or warning is active in the flowmeter. |
| 3 | Loop Current Fixed – The Loop Current is being held at a fixed value and is not responding to process variations. This flag is always set, if the transmitter is in Multidrop mode – i.e. the Hart address is not zero. This flag is also set in SingleDrop mode, if the flowmeters current output is forced in Service Mode or via Hart Command #40. |
| 2 | Loop Current Saturated – The Loop Current has reached its upper (or lower) endpoint limit and cannot increase (or decrease) any further. This flag is set whenever the flowmeters overflow warning (error no. 30) is pending. |
| 1 | Non-Primary Variable Out of Limits – A Device Variable not mapped to the PV is beyond its operating limits. This flag is always zero in the flowmeter (ie not used). |
| 0 | Primary Variable Out of Limits – The PV is beyond its operating limits. This flag is set whenever the flowmeters overflow warning (error no. 30) is pending. |

7.2 Extended device status

The extended device status bits are not supported by the flowmeter. Value is always zero.

7.3 Additional device status (Command 48)

Command 48 returns 25 bytes of data. Bits not listed in the table below are set to zero. For detailed USM II error number descriptions please look in the MAG/MASS manual, Literature 1 and 2.

| Byte | Bit | Meaning | Class |
|-------|-----|---|---------|
| 0 | 0 | Set if any Warnings are active – See bytes18-21 below | |
| | 1 | Set if any Permanent errors are active – See bytes 14-17 below | mode |
| | 2 | Set if any Fatal errors are active – See bytes 1-5 below | |
| 1 | 0-7 | USM Fatal Error 60, 61, 62, 63, 70, 71, 80, 81 (bit 0 corresponds to error 60, bit 7 to error 81) | error |
| 2 | 0-7 | USM Fatal Error 82, 83, 84, 96, 97, 64, 65, 66 (bit 0 corresponds to error 82, bit 7 to error 66) | error |
| 3 | 0-7 | USM Fatal Error 67, 68, 69, 72, 73, 74, 75, 76 (bit 0 corresponds to error 67, bit 7 to error 76) | error |
| 4 | 0-2 | USM Fatal Error 77, 78, 79 (bit 0 corresponds to error 77, bit 2 to error 79) | error |
| 5 | 0-7 | Reserved (=0) | |
| 6 | 0-7 | Extended Device Status Not supported (=0) | mode |
| 7 | 0-7 | Device Operating Mode Not supported (=0) | mode |
| 8-10 | 0-7 | Analog Channel Saturated Not supported (=0) | mode |
| 11-13 | 0-7 | Analog Channel Fixed Not supported (=0) | mode |
| 14 | 0-7 | USM Permanent Error 40, 41, 42, 43, 44, 45, 46, 47 (bit 0 corresponds to error 40, bit 7 to error 47) | error |
| 15 | 0-7 | USM Permanent Error 48, 49, 94, 95, 50, 51, 52, 53 (bit 0 corresponds to error 48, bit 7 to error 53) | error |
| 16 | 0-5 | USM Permanent Error 54, 55, 56, 57, 58, 59 (bit 0 corresponds to error 54, bit 5 to error 59) | error |
| 17 | 0-7 | Reserved (=0) | |
| 18 | 0-7 | USM Warning 20, 21, 22, 23, 24, 30, 31, 90 (bit 0 corresponds to error 20, bit 7 to error 90) | warning |
| 19 | 0-7 | USM Warning 91, 92, 93, 25, 26, 27, 28, 29 (bit 0 corresponds to error 91, bit 7 to error 29) | warning |
| 20 | 0-7 | USM Warning 32, 33, 34, 35, 36, 37, 38, 39 (bit 0 corresponds to error 32, bit 7 to error 39) | warning |
| 21-24 | 0-7 | Reserved (=0) | |

8. Universal Commands

This device supports the following Universal Commands.

| Command Number and Funktion | Data in Command | Data in Response |
|--|---|--|
| 0 Read unique identifier | None | Byte 0 "254" (expansion) Byte 1 Manufacturer ID Byte 2 Mfr. device. Type Byte 3 Number of preamble Byte 4 Universal Command revision Byte 5 transmitter specific command revision Byte 6 software revision Byte 7 hardware revision Byte 8 device function flag Byte -11 Device ID number |
| 1 Read primary variable | None | Byte 0 PV unit code Byte 1-4 Primary variable |
| 2 Read Current & % of range | None | Byte 0-3 current (mA) Byte 4-7 % of range |
| 3 Read Current & four variables | None | Byte 0-3 Current Byte 4 PV unit code Byte 5-7 PV Byte 9 SV unit code Byte 10-13 SV Byte 14 TV unit code etc. Byte 15-18 TV Byte 19 QV unit code etc. Byte 20-23 QV |
| 6 Write polling address | Byte 0 =Short address | As in command |
| 11 Read unique id associated with tag | Byte 0-5 TAG (8 characters) | As Command 0 |
| 12 Read message | None | Byte 0-23 Message |
| 13 Read Tag, Descriptor & Date | None | Byte 0-5 Tag Byte 6-17 descriptor Byte 18-20 date |
| 14 Read PV sensor number | None | Byte 0-2 sensor serial number Byte 3 unit code for sensor limits and min. span Byte 4-7 upper sensor limit Byte 8-11 lower sensor limit Byte 12-15 minimum span |
| 15 Read PV output information | None | Byte 0 alarm select code Byte 1 transfer code Byte 2 Upper and lower range values unit code Byte 3-6 Upper range value Byte 7-10 Lower range value Byte 11-14 Damping value (sec) Byte 15 Write protect code = 1 Byte 16 Private-label distributor code |
| 16 Read final assembly number | None | Byte 0-2 Final assembly number |
| 17 Write Message | Byte 0-23 Message | As in command |
| 18 Write tag, descriptor and date | Byte 0-5 TAG Byte 6-17 Descriptor Byte 18-20 Date | As in command |
| 19 Write final assembly number | Byte 0-2 Final assembly number | As in command |

9. Common-Practice Commands

This device supports the following Common-Practice Commands.

| Command Number and Function | Data in Command | Data in reply |
|---|--|--|
| 33 Read transmitter variables | | Not implemented |
| 34 Write damping value | Byte 0-3 Byte 0-1 Damping value in sec. | As in command |
| 35 Write range values | Byte 0 range unit code Byte 1-4 upper range Byte 5-8 lower range | As in command |
| 36 Set upper range | | Not implemented |
| 37 Set lower range | | Not implemented |
| 38 Reset config. Flag | None | None |
| 39 EEPROM control | Byte 0 0= burn EEPROM 1= restore from EEPROM | As in command |
| 40 Enter/exit fixed current mode | Byte 0-3 Current (mA) Current = 0 ⇒ Exit fixed Current mode | Byte 0-3 Actual current (mA) On exit (Data in command = 0), the response is always 4 mA |
| 41 Perform transmitter self-test | | Not implemented |
| 42 Perform master reset (Set to default) | None | None (Busy for approx. 30 seconds after reply) |
| 43 Set PV zero | None | None HART will respond, command not implemented“ in the cases that PV zero is not supported by the application. |
| 44 Write PV units | Byte 0 PV units code | As in command |
| 45 Trim DAC Zero | | Not implemented |
| 46 Trim DAC gain | | Not implemented |
| 47 Write transfer function | | Not implemented |
| 48 Read additional transmitter status | None | See chapter 7, describing status information |
| 49 Write PV sensor serial number | | Not implemented |
| 50-56 | | Not implemented |
| 57-58 Read/Write unit tag | | Not implemented |
| 59 Write number of preambles | Byte 0 Number of response preamble bytes | As in command |
| 60-107 | | Not implemented |
| 108 Write burst mode command number | Byte 0 Burst mode command number 1, 2 or 3 supported | As in command |
| 109 Burst mode control | Byte 0 0 = exit, 1 = enter | As in command |
| 110 Read all dynamic variables | None | Not implemented |

10. Device-Specific Commands

This device supports the following Device-Specific Commands. Except from command 170 and 171, these commands are reserved for software tools like PDM, AMS and HC275/375.

| Command Number and Function | Data in Command | Data in reply |
|--|--|---|
| 128 Read Integer8 | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3-4 Index | Byte 0 Integer 8 value |
| 129 Read Integer16 | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3-4 Index | Byte 0-1 Integer 16 value |
| 130 Read Integer32 | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3-4 Index | Byte 0-3 Integer 32 value |
| 131 Read Unsigned8 | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3-4 Index | Byte 0 Byte |
| 132 Read Unsigned16 | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3-4 Index | Byte 0-1 Two bytes |
| 133 Read Unsigned32 | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3-4 Index | Byte 0-3 Four bytes |
| 134 Read Float32 | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3 Unit code Byte 4-5 Index | Byte 0-3 Float Comment: When reading values with no unit, the unit code must be 251 (No unit) |
| 135 Read Float64 | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3-4 Index | Byte 0-7 Float 64 |
| 136 Read VisibleString | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3-4 Index | Byte 0 Length of Message Byte 1-x User message <32 bytes |
| 137 Read OctetString | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3-4 Index | Byte 0 Length of Message Byte 1-x User message <32 bytes |
| 138 Read OctetString w/parameters | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3-4 Index Byte 5 Length Byte 6-n parameter 1 ... and bytes up to the limit given by the length byte | Byte 0 Length of Message Byte 1-x User message <32 bytes |
| 140 Write Float32 | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3 Reserved (0x00) Byte 4-5 Index Byte 6-9 Float Byte 10 Unit code | Byte 0-3 Float Byte 4 Unit Code |

| Command Number and Function | Data in Command | Data in reply |
|--------------------------------|---|---|
| 141 Write Integer8 | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3 Reserved (0x00) Byte 4-5 Index (2 bytes) Byte 6 Integer8 | Byte 0 Integer value |
| 142 Write Integer16 | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3 Reserved (0x00) Byte 4-5 Index (2 bytes) Byte 6-7 Integer16 | Byte 0-1 Integer value |
| 143 Write Integer32 | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3 Reserved (0x00) Byte 4-5 Index (2 bytes) Byte 6-9 Integer32 | Byte 0-3 Integer value |
| 144 Write Unsigned8 | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3 Reserved (0x00) Byte 4-5 Index (2 bytes) Byte 6 Unsigned 8 | Byte 0 One byte |
| 145 Write Unsigned16 | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3 Reserved (0x00) Byte 4-5 Index (2 bytes) Bytes 6-7 Unsigned16 | Byte 0-1 Two bytes |
| 146 Write Unsigned32 | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3 Reserved (0x00) Byte 4-5 Index (2 bytes) Byte 6-9 Unsigned32 | Byte 0-3 Four bytes |
| 147 Write VisibleString | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3 Reserved (0x00). Byte 4-5 Index (2 bytes) Byte 6-x VisibleString | Byte 0 Length of Message Byte 1-x User message <32 bytes |
| 148 Write OctetString | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qual Byte 3 Reserved (0x00) Byte 4-5 Index (2 bytes) Byte 6-x OctetString | Byte 0 Length of Message Byte 1-x User message <32 bytes |
| 150 Request Set mode | Byte 0 Bit0: SaveMode on(1)off(0) Bit1: ServiceMode on(1) off(0) - Bit0 is least sign. Bit of Byte 0 | As in command |
| 154 Req/rel UserLock | Byte 0 Request = 1, Release = 0 | As in command |
| 160 Action | Byte 0 CANAPP.ID Byte 1 Attribute.ID Byte 2 Attribute Qualifier | As in command |
| 170 Set Unit code | Byte 0 Variable 0=PV, 1=SV, 2=TV, 3=QV, 4= Totalizer 1 5= Totalizer 2 Byte 1 Unit code Byte 2 Reserved (0x00) | As in command |

| Command Number and Function | Data in Command | Data in reply |
|---|---|--|
| 171 Read totalizer | Byte 0 Totalizer no. 0 = Totalizer 1 1 = Totalizer 2 | Byte 0 Unit code Byte 1-4 Totalizer value Byte 5 Totalizer no. |
| 172 Read status data | Byte 0 log type 0 = Error Pending 1 = Status Log | Byte 0 As in command Byte 1-18 9 logs consisting of two bytes, Canapp_ID + Error Number |
| 173 Read status timestamp | Byte 0 log type Byte 1 Canapp_ID Byte 2 ErrorNumber | Byte 0-2 As in command Byte 3-12 days, hours and minutes |
| 180 Write Currentoutput1 (MASS 6000 only) | Byte 0 0 = Off 1 = Massflow 2 = Fraction A 3 = Fraction B 4 = Volumeflow 5 = Sensor temperature 6 = Density 7 = Pct. Fraction A | As command |
| 181 Read Currentoutput1 (MASS 6000 only) | None | Byte 0 0 = Off 1 = Massflow 2 = Fraction A 3 = Fraction B 4 = Volumeflow 5 = Sensor temperature 6 = Density 7 = Pct. Fraction A |
| 182 Write Digitaloutput1 | Byte 0 0 = Off 1 = Pulse 2 = Frequency 3 = Error level 4 = Error number 5 = Direction/Limit 6 = Batch | As command |
| 183 Read Digitaloutput | None | Byte 0 0 = Off 1 = Pulse 2 = Frequency 3 = Error level 4 = Error number 5 = Direction/Limit 6 = Batch |
| 184 Write Relayoutput1 | MAG 5000 C/6000 Byte 0 0 = Off 3 = Error level 4 = Error number 5 = Direction/Limit 6 = Batch 7 = Cleaning MASS 6000 Byte 0 0 = Off 3 = Error level 4 = Error number 5 = Direction/Limit | As command |

| Command Number and Function | Data in Command | Data in reply |
|--------------------------------|---|---|
| 185 Read Relayoutput1 | None | MAG 5000 C/6000 Byte 0 0 = Off 3 = Error level 4 = Error number 5 = Direction/Limit 6 = Batch 7 = Cleaning MASS 6000 Byte 0 0 = Off 3 = Error level 4 = Error number 5 = Direction/Limit |
| 186 Write Digitalinput1 | MAG 5000 C/6000 Byte 0 0 = Off 1 = Start Batch 2 = Hold/continue Batch 3 = Stop Batch 4 = Zero Adjust 5 = Totalizer reset 6 = Force output 7 = Freeze output 8 = Q _{max.2} (night) 9 = Manual Cleaning MASS 6000 Byte 0 0 = Off 1 = Start Batch 2 = Hold/continue Batch 3 = Stop Batch 4 = Zero Adjust 5 = Totalizer reset 6 = Force output 7 = Freeze output | As command |
| 187 Read Digitalinput1 | None | MAG 5000 C/6000 Byte 0 0 = Off 1 = Start Batch 2 = Hold/ continue Batch 3 = Stop Batch 4 = Zero Adjust 5 = Totalizer reset 6 = Force output 7 = Freeze output 8 = Q _{max.2} (night) 9 = Manual Cleaning MASS 6000 Byte 0 0 = Off 1 = Start Batch 2 = Hold/ continue Batch 3 = Stop Batch 4 = Zero Adjust 5 = Totalizer reset 6 = Force output 7 = Freeze output |

Comment: Index must always be 0,0

11. Tables

11.1 Volume flow unit codes

| Unit code | Description | Note |
|-----------|----------------------------|-------------|
| 15 | Cubic feet per minute | |
| 16 | US gallons per minute | |
| 17 | Liters per minute | |
| 18 | UK gallons per minute | |
| 19 | Cubic meters per hour | |
| 22 | US gallons per second | |
| 23 | Million US gallons per day | |
| 24 | Liters per second | |
| 25 | Million liters per day | |
| 26 | Cubic feet per second | |
| 27 | Cubic feet per day | |
| 28 | Cubic meters per second | |
| 29 | Cubic meters per day | |
| 30 | UK gallons per hour | |
| 31 | UK gallons per day | |
| 122 | Normal liters per hour | Same as l/h |
| 130 | Cubic feet per hour | |
| 131 | Cubic meters per minute | |
| 136 | US gallons per hour | |
| 137 | UK gallons per second | |
| 138 | Liters per hour | |
| 235 | US gallons per day | |
| 240 | Milli liters per second | |
| 241 | Milli liters per minute | |
| 242 | Milli liters per hour | |
| 243 | Hector liters per second | |
| 244 | Hecto liters per minute | |
| 245 | Hecto liters per hour | |
| 247 | BBL per second | 31 USG |
| 248 | BBL per minute | 31 USG |
| 249 | BBL per hour | 31 USG |
| 250 | BBL per day | 31 USG |
| 251 | No conversion | |

11.2 Volume unit codes

| Unit code | Description | Note |
|------------------|---------------------|----------------------|
| 40 | Gallons | |
| 41 | Liters | |
| 42 | Imperial gallons | |
| 43 | Cubic meters | |
| 46 | Barrels | 41 USG |
| 110 | Bushels | |
| 111 | Cubic yards | |
| 112 | Cubic feet | |
| 124 | BBL liquid | 31,5 USG |
| 166 | Normal cubic meters | Same as Cubic meters |
| 167 | Normal liters | Same as liters |
| 168 | Standard cubic feet | Same as cubic feet |
| 236 | Hector liters | |
| 247 | Bbl | 31 USG |
| 251 | No Conversion | |

11.3 Mass flow unit codes

| Unit code | Description | Note |
|------------------|------------------------|-------------|
| 70 | Grams per second | |
| 71 | Grams per minute | |
| 72 | Grams per hour | |
| 73 | Kilograms per second | |
| 74 | Kilograms per minute | |
| 75 | Kilograms per hour | |
| 76 | Kilograms per day | |
| 77 | Metric tons per minute | |
| 78 | Metric tons per hour | |
| 79 | Metric tons per day | |
| 80 | Pounds per second | |
| 81 | Pounds per minute | |
| 82 | Pounds per hour | |
| 83 | Pounds per day | |
| 84 | Short tons per minute | |
| 85 | Short tons per hour | |
| 86 | Short tons per day | |
| 87 | Long tons per hour | |
| 88 | Long tons per day | |
| 251 | No Conversion | |

11.4 Mass unit codes

| Unit code | Description | Note |
|------------------|--------------------|-------------|
| 60 | Grams | |
| 61 | Kilograms | |
| 62 | Metric tons | |
| 63 | Pounds | |
| 64 | Short tons | |
| 65 | Long tons | |
| 125 | Ounce | |
| 251 | No Conversion | |

11.5 Temperature unit codes

| Unit code | Description | Note |
|------------------|--------------------|-------------|
| 32 | Degrees Celsius | |
| 33 | Degrees Fahrenheit | |
| 35 | Kelvin | |
| 251 | No Conversion | |

11.6 Density unit codes

| Unit code | Description | Note |
|------------------|----------------------------|-------------|
| 91 | Grams per cubic centimetre | |
| 92 | Kilograms per cubic meter | |
| 93 | Pounds per gallon | |
| 94 | Pounds per cubic foot | |
| 95 | Grams per milliliter | |
| 96 | Kilograms per liter | |
| 97 | Grams per liter | |
| 98 | Pounds per cubic inch | |
| 246 | Tons per cubic meter | |
| 251 | No Conversion | |

12. Performance**12.1 Sampling rates
MAG 5000 C/6000**

| | |
|--|---------------------------------|
| PV digital calculation (Volume flow) | Equals the Excitation frequency |
| SV digital calculation (Totalizer 1) | 2 per second |
| TV digital calculation (Totalizer 2 / Batch) | 2 per second |
| Analog output update | Equals the Excitation frequency |

The excitation frequency is dependent on the sensor type and size. Large sensors have low excitation frequencies and small sensors have high excitation frequencies (up to 30 Hz). The excitation frequency can be viewed in the local keypad display under „Sensor characteristics“ menu.

**12.2 Sampling rates
MASS 6000**

| | |
|--------------------------------------|---------------|
| PV digital calculation (Massflow) | 2 per second |
| SV digital calculation (Density) | 2 per second |
| TV digital calculation (Temperature) | 2 per second |
| QV digital calculation (Volume flow) | 2 per second |
| Analog output update | 30 per second |

**13. Annex A
Capability Checklist**

| | |
|------------------------------------|---|
| Manufacturer | Siemens |
| Model | SITRANS F M Magflo MAG 5000 C SITRANS F M Magflo MAG 6000 SITRANS F C Massflo MASS 6000 |
| Device type | Transmitter |
| HART protocol revision | 5.2 |
| Device descriptions | PDM |
| Number of dynamic variables | MAG: 3 MASS: 4 |
| Mappable dynamic variables | No |
| Number of Common-Practice commands | 12 |
| Number of Device-Specific commands | 35 |
| Bits of additional device status | 76 bits informational (25 bytes in total) |
| Alternative operating modes | No |
| Burst Mode | Yes |
| Write protect | No |

For more information

www.siemens.com/flow

Siemens A/S
Flow Instruments
Nordborgvej 81
DK-6430 Nordborg

Subject to change without prior notice
Order No.: A5E03089708
Lit. No.: A5E03089708-01
SFIDK.PS.023.F2.02
© Siemens AG 07.2010



* A 5 E 0 3 0 8 9 7 0 8 *

www.siemens.com/processautomation